# Current research on greenhouse constructions, materials and climate control

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## **Dutch Greenhouse Horticulture**

### Some figures:

- Production area: >10.000 ha (45% vegetables)
- Number of companies: 5.600 (1.800 vegetables)
- Energy consumption: 129 PJ (x4)
- Energy costs: 20-25% of production costs \( \rightarrow \)
- Production value: € 1.300 miljoen vegetables (x60)





## **Dutch Greenhouse Horticulture**

- Increasing costs (energy and labour)
- Higher demands society and consumers (quality, year-round offer, special products)
- Increase of scale and international expansion
- Concentration (specific area's, multi-functional land-use)
- System integration



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For quality of life

## Developments in Dutch greenhouse production

1. Increased production levels by high natural light and additional lighting

Market

2. Mobile production systems with high grade of automation and robotics

Labour

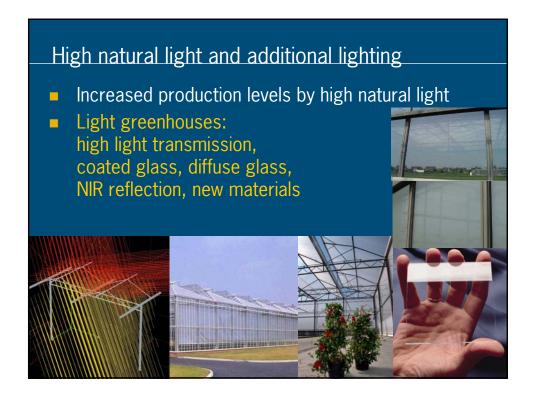
3. Energy conservative and semi-closed (controlled environment) greenhouses

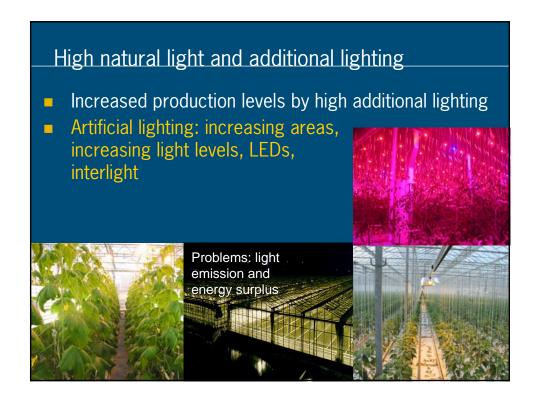
Energy

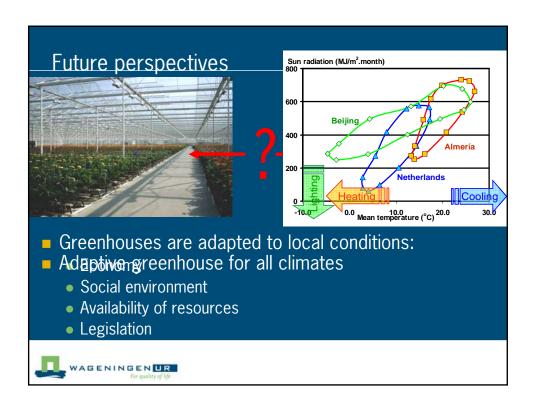
4. Optimal or multifunctional use of greenhouse area

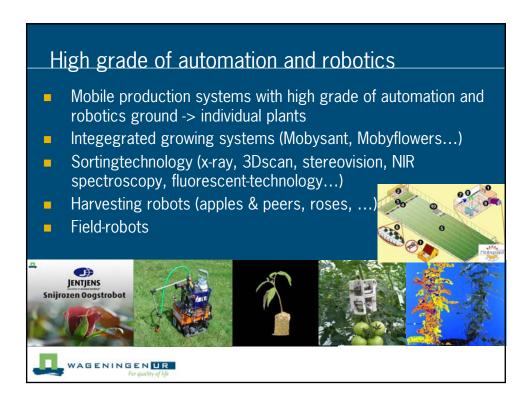
Area

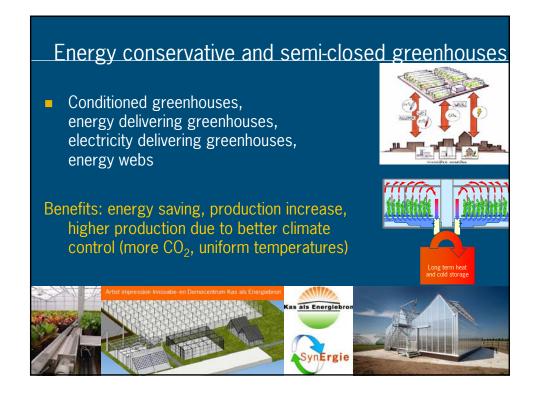


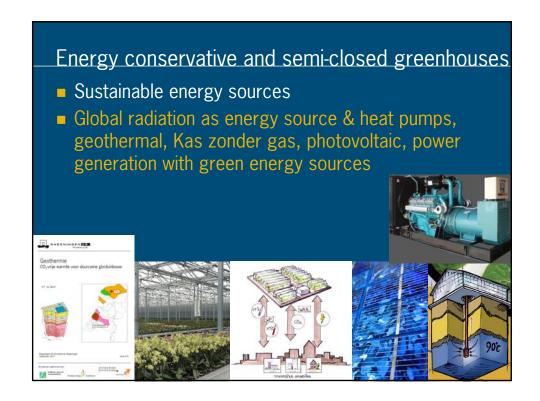












# Energy conservative and semi-closed greenhouses

- Greenhouse climate control
- Natural growing interaction plantphysiology / climate
- Air circulation (ventilators)
- CO<sub>2</sub> dosing by power generation, OCAP, CO<sub>2</sub> viewer
- Mechanical dehumidification, condensation behaviour of coverings, humidifiers
- Optimum control
- Soft-sensors for climate observation
- Micro-climate



