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INTERPRETIVE SUMMARY

Invited review: The ins and outs of abomasal damage in veal calves. *By Bus et al.* A common finding in veal calves at slaughter is abomasal damage in the form of ulcers, erosions and scars, with current prevalence ranging from 70% to 93%. To date, there is however no clear etiology for this problem, and it is hence difficult for the veal industry to address it. This review synthesizes all current knowledge on abomasal damage in veal calves, taking from research in other species when evidence in calves is lacking. Thereby, it identifies for which risk factors further research is required, and proposes ways through which abomasal damage may be minimized in the future.

INVITED REVIEW: ABOMASAL DAMAGE IN VEAL CALVES

The ins and outs of abomasal damage in veal calves

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ABSTRACT

Of all cattle production systems, veal calves are most severely affected by abomasal damage, with current prevalence at slaughter ranging from 70% to 93% of animals affected. Though most damage is found in the pyloric region of the abomasum, fundic lesions are also found.

Despite past research into the etiology of abomasal damage and despite many risk factors being put forward, no agreement on the causal factors of abomasal damage in veal calves has yet been achieved. The aim of this review was to integrate and analyze available information on the etiology of, and possible risk factors for, abomasal damage in veal calves. The review describes various proposed pathways through which risk factors may contribute to damage

30 formation. We conclude that the etiology of abomasal damage is most likely multifactorial,
31 with diet being a main contributor. Pyloric lesions, the most common type of damage in veal
32 calves, are likely the result of large and infrequent milk and solid feed meals, while fundic
33 lesions may be caused by stress, though the evidence for this is inconclusive. Providing calves
34 with multiple smaller milk and solid feed meals (or ad libitum provision) may decrease
35 abomasal damage. In future research, ulcers, erosions and scars as well as fundic and pyloric
36 lesions should be recorded separately, since etiologies of these may differ. Further research is
37 required to understand the exact pathway(s) by which milk replacer causes abomasal damage
38 in veal calves – i.e. whether low abomasal pH and/or overloading are important. Further
39 research is also required to elucidate whether rapid intake of milk replacer and solid feed,
40 which is influenced by restricted amounts fed, inter-calf competition and calf breed, increases
41 abomasal damage. Finally, research is needed into the impact of medication and nutrient
42 deficiencies other than iron. The types of experimental designs that can be used for future
43 research could be enhanced if some way to assess abomasal damage *ante mortem* is
44 developed. Finally, we conclude that it is unlikely that abomasal or ruminal hairballs, iron
45 deficiency, water provision and various infections and diseases are significant contributors to
46 abomasal damage in veal calves.

47 *Keywords: abomasal damage, veal calf, etiology, risk factor*

48 INTRODUCTION

49 Abomasal damage constitutes lesions of the inner wall of the ruminant abomasum, which
50 include minor perturbations or more severe damage causing bleeding or perforation of the
51 wall and subsequent peritonitis. Abomasal damage is a problem in cattle of all ages and all
52 production systems, with (white) veal calves (hereafter veal calves) being most affected (e.g.
53 Jelinski et al., 1996; Brscic et al., 2011; Kureljušić et al., 2013; Hund et al., 2016). Abomasal
54 damage in the form of lesions can cause high mortality rates of, for example, between 0.53
55 and 0.11% in veal calves in Switzerland and Belgium (Bähler et al., 2012; Pardon et al.,
56 2012a). The mortality rates only reflect the most extreme forms of abomasal damage –
57 perforating ulcers – and hence only represent the tip of the iceberg. Average reported
58 prevalence of non-fatal damage at slaughter ranged from 70 to 93% of veal calves in Europe
59 (Bähler et al., 2010; Brscic et al., 2011). Certain veal farms in Europe were even reported to
60 have 100% prevalence for abomasal damage (Brscic et al., 2011). Veal calves are reared on a
61 diet made up of milk replacer (**MR**), supplemented by moderate amounts of solid feed (**SF**)

62 with a high percentage of concentrate (at least in Europe since 1997), until a slaughter age of
63 approximately 6 months and a body weight of approximately 200-250 kg. The MR is typically
64 fed in buckets or troughs twice a day, although some farms use automated milk dispensers,
65 which allow for more frequent feedings (typically three meals per day) (Bokkers and Koene,
66 2001; Brscic et al., 2011). The SF is generally only fed after the morning MR meal, in the
67 same container as the MR once the MR has been consumed. This diet of mostly iron-poor MR
68 and concentrate ensures low blood hemoglobin levels and the pale color of the veal.

69 The exact implications of abomasal damage for calf welfare are not fully understood. Whether
70 calves experience pain due to non-perforating abomasal damage has not been determined. In
71 most cases, the presence of abomasal damage was not associated with clinical signs (Veissier
72 et al., 1998; Marshall, 2009; Hund et al., 2016), unless the lesions were severe enough to
73 perforate the abomasal wall or cause hemorrhage (Smith et al., 1983, 1986). Commonly,
74 affected veal calves are found dead in the stable or lesions are only identified at slaughter
75 (Marshall, 2009). Mortality following abomasal perforation, naturally, does present a welfare
76 issue. Although it has been proposed that (non-perforating) abomasal damage may cause
77 reduced feed intake and thus lead to decreased growth and economical losses (Tajik et al.,
78 2012), most studies have been unable to identify a reduction in growth (Welchman and Baust,
79 1987; Breukink et al., 1989; Bähler et al., 2010).

80 Many articles address the causes and predisposing factors of abomasal damage in veal calves
81 but no consensus has yet been reached, though it is generally accepted that the etiology is
82 multifactorial. The aim of this systematic review was to integrate and analyze the available
83 information on the etiology of, and possible risk factors for, abomasal damage in veal calves.
84 The literature search was conducted from January to April 2017 using the search engine Web
85 of Science, and included the following search terms: Abomas* AND
86 damage/ulcer*/lesion*/scar*. In addition, the technique of snowballing references was
87 applied. Titles and abstracts were scanned, during which papers referring to non-cattle species
88 or not in English or Dutch were discarded. When no articles on cattle could be identified on
89 specific mechanism, other ruminant and monogastric articles were used. These other articles
90 were selected based on relevance to the mechanisms of interest only, given that often very
91 few papers were written on the topics we sought, with a preference for ruminant species over
92 monogastric species.. Because the fourth stomach compartment of the ruminant, the
93 abomasum, is functionally similar to the monogastric stomach, it may be that knowledge of
94 gastric ulcers extends to abomasal ulcers, though this should be approached cautiously. For

95 some articles, only the abstract could be obtained. This led to a total of 123 articles read for
96 this review. Despite the fact that veal production systems have changed substantially over the
97 past decades, older literature was included, because experimental studies from that time are
98 often still relevant. This review is divided in four parts: association between abomasal damage
99 in veal calves and 1) nutritional factors, 2) stress, 3) diseases, and 4) other miscellaneous
100 factors such as breed and season. We start with an overview of lesion type and localization
101 and end this review by proposing paths for future research.

102 **ANATOMICAL LOCALIZATION AND LESION TYPE**

103 In veal calves, abomasal damage has been commonly described as consisting of three types of
104 lesions: ulcers, erosions and scars (e.g. Wiepkema et al., 1987; Veissier et al., 1998; Webb et
105 al., 2013), though recently other methods, such as estimated surface area, have also been
106 applied to record lesion severity (Berends et al., 2014). In this manuscript, we use the
107 distinction between erosions, ulcers and scars, as these may have slightly different etiologies
108 due to differences in location. Erosions are local defects of the mucosal layer that have not yet
109 penetrated the lamina muscularis mucosae, the thin layer of smooth muscle that separates the
110 lamina propria from the submucosa (Mattiello et al., 2002; Marshall, 2009; Webb et al.,
111 2013). They are small in size compared to ulcers: usually only 1 to 20 mm in diameter (Smith
112 et al., 1983), though sizes of up to 0.7 cm have been found (Webb et al., 2013). In addition,
113 erosions are likely to have a lower prevalence than ulcers (Webb et al., 2013). Ulcers are
114 lesions of the abomasal mucosa that penetrate into the submucosa and range from a few
115 millimeters to several centimeters in size (Mattiello et al., 2002; Marshall, 2009; Webb et al.,
116 2013). Ulcers can cause perforation of the abomasal wall, which can lead to inflammation and
117 infection of the peritoneum (peritonitis), the membrane that forms the lining of the abdominal
118 cavity (Jensen et al., 1976; Tanwar et al., 2009). Ulcers have been classified into four types.
119 Type 1 ulcers are non-perforating ulcers that come without extensive bleeding, whereas Type
120 2 ulcers are non-perforating and involve (severe) blood loss. Type 3 ulcers are perforating
121 with local peritonitis, and Type 4 ulcers are perforating with diffuse peritonitis (Smith et al.,
122 1983; Van Immerseel et al., 2010; Marshall, 2009). Most experimental studies, however, did
123 not use the latter classification to distinguish between ulcer types. Scars are proposed to be
124 healed ulcers, partially because they are found in a similar location and are fibrous
125 contractions of the mucosa (Degen, 1982 as cited by Wiepkema et al., 1987; Webb et al.,
126 2013). When abomasal ulcers heal, this occurs via wound contraction and synthesis of new
127 scar tissue (Smith et al., 1983). No scar tissue is formed in the healing process of erosions

128 because erosions heal using epithelial regeneration, which does not involve the formation of
129 scar tissue (Smith et al., 1983). In veal calves, abomasal damage is mostly found in the
130 pyloric region of the abomasum (Veissier et al., 1998; Breukink et al., 1989; Hemmingsen,
131 1966 and Pearson et al., 1987 as cited by Marshall, 2009; Lourens et al., 1985; De Wilt, 1985;
132 Welchman, 1986). Nevertheless, erosions can also be found scattered throughout the
133 abomasum (Wiepkema et al., 1987) and in the fundic region, though with lower prevalence
134 and/or severity (Bähler et al., 2010a; Valgaeren et al., 2013; Groth & Berner, 1971 as cited by
135 Welchman & Baust, 1987).

136 **FACTORS ASSOCIATED WITH NUTRITION**

137 A complete overview of all factors associated with nutrition and their possible role in the
138 development of abomasal damage in veal calves is presented in Table 1.

139 ***Milk replacer***

140 In the past, European veal calves were fed only MR, until European legislation mandated the
141 provision of fibrous feed in addition to MR in 1997 (directive 97/2/EC). At slaughter, it
142 appeared that many of the calves fed only MR were suffering from abomasal lesions, with a
143 prevalence of up to 70% (Wensing et al., 1986; Wiepkema et al., 1987). An MR-only diet was
144 typically fed in two meals per day, and increased linearly in volume throughout the fattening
145 period ending with a provision of approximately 3kg of MR powder per day (Prevedello et al.,
146 2012; Webb et al., 2013). The provision of MR has now decreased due to the mandatory
147 provision of SF, the latter being generally provided above the EU requirement of 50 to 250g/d
148 (Brscic et al., 2011). The theory is that an MR-only diet causes abomasal lesions via abomasal
149 overloading and low abomasal pH; yet this has never been studied experimentally and hence
150 without further research it is impossible to know whether these pathways are indeed accurate.
151 Below we present the proposed mechanisms behind these two theories, and some indirect
152 evidence in support of, or contradicting, these theories. The term ‘milk’ will be used when
153 both MR and whole milk are discussed together, or when the distinction is not important.
154 Although overloading and pH are the most mentioned theories in relation to the impact of MR
155 on abomasal damage, the specific milk composition might also affect abomasal damage. No
156 research could be found on the impact of MR composition on abomasal damage, nonetheless
157 composition will impact the clotting potential of the MR, which may in some way impact
158 abomasal damage. This area warrants future attention.

159 ***Abomasal Overloading.*** As explained above, most lesions in milk-fed calves are found near
160 the torus pylorus, which controls the passage of abomasal contents into the duodenum, and
161 which is a site of peristalsis and segmentation. Overloading of the abomasum could,
162 hypothetically, cause localized hypoxia in the pyloric region (Lourens et al., 1985; Breukink
163 et al., 1991): the pathway is proposed to start with an increase in the tonus of the abomasal
164 muscles, leading to the occurrence of peristaltic contractions that are strongest around the
165 pylorus. Both these contractions and direct pressure exerted on the abomasal wall by a large
166 milk volume could lead to compression of the mucosa and blood vessels, and subsequent
167 oxygen shortage. Over time, damaged sites could develop into erosions and ulcers, although
168 the exact pathway for this is unclear. Current evidence is insufficient to support this theory.
169 The only findings in favor of the overloading theory are three articles providing some indirect
170 evidence: Veissier et al. (1998) found that group-housed calves that (probably) drank their
171 MR meal faster had more pyloric lesions than individually-housed calves that (probably)
172 drank their MR slower; and Bähler et al. (2010) and Welchman and Baust (1987) found that
173 the heaviest calves, hence possibly dominant, faster-drinking calves, developed most pyloric
174 (but not fundic) lesions. Two articles opposing the overloading theory are Berends et al.
175 (2014), who found that decreasing milk meal size while simultaneously increasing the
176 concentrate part of the diet causes worse damage (experimental study), and Brscic et al.
177 (2011), who found that calves receiving, relatively speaking, low amounts of MR had a higher
178 risk for lesions (risk assessment study).

179 ***Low Abomasal pH.*** In rats, horses and humans a low gastric pH has been associated with a
180 higher frequency of gastric ulceration or eroding (Nagamachi and Skoryna, 1977; Murray,
181 1999; Uchida et al., 1999), and in adult beef cattle a lower pH has been associated with more
182 abomasal erosion (Jensen et al., 1992), which has led to the proposition that pH may also be
183 an important factor in abomasal damage in calves (Ahmed et al., 2002; Marshall, 2009). There
184 is however currently no direct evidence for this. In fact, Hund et al. (2016) reported no
185 difference in lumen pH between damaged and intact abomasa of slaughtered bulls, cows and
186 (non-veal) calves. Pathways explaining the possible relationship between low abomasal pH
187 and abomasal damage are: 1) excessive activation of the proenzyme pepsinogen into pepsin,
188 whereby the proteolytic activity of pepsin may break through the barriers protecting the
189 abomasal wall and cause lesion of mucosal proteins (Nagamachi and Skoryna, 1977; Ahmed
190 et al., 2002; Mesarič et al., 2002); and 2) compromised functioning of the mucus layer that
191 protects the abomasal mucosa, which leads to decreased hydrogen carbonate production and

192 increased back-diffusion of hydrogen ions into the abomasal wall, since fewer ions are
193 neutralized by hydrogen carbonate before coming into contact with the wall (Nagamachi and
194 Skoryna, 1977; Lourens et al., 1985; Yandrapu and Sarosiek, 2015). In support of the latter,
195 mucin concentration was reported to be lower at damaged sites (Pearson et al., 1987;
196 Breukink et al., 1991) and in the pyloric region (Lourens et al., 1985), the region in which
197 most damage occurs in veal calves.

198 Indirect evidence that pH may play a role in the development of abomasal damage is the
199 successful treatment of abomasal and gastric ulcers using medication that increases abomasal
200 pH, either by neutralizing secreted HCl or by decreasing HCl secretion, in other mammals
201 (Adult cattle: Tharwat and Ahmed, 2012; Sheep: Morgado et al., 2014; Musk-ox, moose, deer
202 and wapiti: Haigh, 1982; Humans: Maton and Burton, 1999; Holle, 2010). Though medication
203 can be used in the treatment of ulcers, lack of knowledge on their long-term (health)
204 consequences limits its application as a preventive measure. Moreover, preventive
205 administration of medication could be considered unethical. It should be noted that the HCl-
206 secretory cells, whose secretions cause abomasal acidity, only develop after a few days of life,
207 possibly to prevent colostral antigens from being broken down (Lourens et al., 1985; Weiner,
208 1996; Guilloteau et al., 2009).

209 Abomasal luminal pH in calves depends on meal volume, sucking rate, abomasal emptying
210 rate, acidity of the milk and the buffering and clotting capacity of the milk (Woodford et al.,
211 1987; Ahmed et al., 2002; Constable et al., 2005, 2006). Smaller milk volumes provided
212 multiple times a day maintain a higher and more stable abomasal pH than infrequent large
213 meals (Woodford et al., 1987; Ahmed et al., 2002). Normally, acidified MR would lead to a
214 decreased abomasal pH compared to normal MR (Vajda et al., 2007), however, acidified MR
215 can be provided ad libitum, leading to more frequent consumption (Webb et al., 2014), though
216 not all studies support this (Hill et al., 2013). The clotting properties of the milk can affect
217 abomasal pH, as whole milk, which has a fast clotting capacity, allows for a lower pH than
218 non-clotting MR (Constable et al., 2005). Hence, adjusting the milk regime can affect
219 abomasal pH, and potentially abomasal damage, though for the latter part no direct evidence
220 has yet been presented.

221 ***Solid feed***

222 If SF is supplemented to an MR diet, the incidence of abomasal lesions is often observed to
223 worsen (Wensing et al., 1986; Welchman and Baust, 1987; Breukink et al., 1991; Veissier et

224 al., 2001; Mattiello et al., 2002; Cozzi et al., 2010; Berends et al., 2012; Prevedello et al.,
225 2012; Webb et al., 2013). However, such an effect has not been found with all roughage
226 types, quantities and particle sizes. The current theory is that SF can exacerbate damage that
227 has already been caused by large quantities of MR in two ways. The first pathway is by
228 causing trauma, in literature often referred to as abrasion, to the abomasal wall. The second
229 pathway is by blocking the pylorus, thereby delaying digesta from leaving the abomasum and
230 exacerbating abomasal overloading by extending the time during which large quantities
231 remain in the abomasum (Welchman and Baust, 1987; Mattiello et al., 2002; Webb et al.,
232 2013). The traumatizing capacity of SF has been theorized to be enhanced by the earlier
233 mentioned increased peristaltic contractions caused by abomasal overloading (with MR),
234 since those contractions lead to increased contact between the coarse SF and the abomasal
235 wall (Lourens et al., 1985). The effects of SF on abomasal damage may depend on the SF
236 type provided, its physical form, and the amount of SF fed.

237 ***Solid Feed Type.*** Roughage types fed to veal calves include wheat and barley straw, lucerne
238 (or alfalfa), beet pulp, maize silage and maize cob silage, although the high starch content of
239 maize cob silage makes it similar to concentrate rather than roughage. With the exception of
240 lucerne, these roughage types are chosen because they have a low iron content and hence
241 minimally affect the hemoglobin level of the blood, which helps to preserve the pale color of
242 veal. In research hay is sometimes fed to veal calves, but this is rarely done on farms, since
243 hay, with its high iron content, will cause the meat to be darker (Blokhuys and ID-Lelystad,
244 2000). The effects of roughage on abomasal damage are not entirely clear. Studies have
245 generally found that the feeding of straw, which is considered a very coarse roughage,
246 exacerbates abomasal lesions (Van der Mei, 1985; Welchman and Baust, 1987; Breukink et
247 al., 1991; Webb et al., 2013), although five studies do not support this (Van Putten, 1982; De
248 Wilt, 1985; Veissier et al., 1998; Prevedello et al., 2012; Webb et al., 2015). The order of
249 roughages from least to most deleterious appears to be: hay, maize cob silage/beet pulp,
250 lucerne, maize silage and straw (Wensing et al., 1986; Breukink et al., 1991; Mattiello et al.,
251 2002; Räber et al., 2013b; Webb et al., 2013). However, comparison between studies is
252 difficult due to different amounts and particle sizes of roughage being fed. Interestingly,
253 Räber et al. (2013a;b) found no significant difference in the pylorus between maize silage and
254 straw, but did find more lesions in the fundus of straw-fed calves.

255 Cereal grains, barley grains, whole plant maize pellets and pellet mixes (containing for
256 example oat hulls, maize or barley grain, soy flakes or plant oils, and a pellet binder) are the

257 types of concentrate that have been researched in veal calves for their effects on abomasal
258 damage. However, most studies combined both concentrate and roughages in the diet. Only
259 one study added solely concentrate to an MR diet, and found a decreasing trend for lesion
260 incidence compared to straw (Räber et al., 2013a). In addition, one study compared two
261 concentrate types, and found no difference in lesion incidence between the two (Räber et al.,
262 2013b). Furthermore, feeding pellets of roughage and concentrate with four different
263 compositions (differences were in the starch, fiber, crude protein and ash content) did not
264 affect lesions larger than 0.5 cm (Morisse et al., 2000). A combination of both roughage and
265 concentrate added to an MR diet is what is most commonly fed on European veal farms
266 nowadays. Adding concentrate to roughage may prevent an increase in lesion incidence which
267 would normally happen with roughage (Morisse et al., 1999). However, other studies found
268 no improvement or even a worsening of the damage with a combination of roughage and
269 concentrate versus only roughage (Berends et al., 2012; Prevedello et al., 2012). Very high
270 levels of concentrate (concentrate:roughage \geq 80:20) have been seen to lead to acute
271 ulceration in beef calves (Tharwat and Ahmed, 2012) and can increase abomasal damage in
272 veal calves as the amount fed increases, even when MR is decreased simultaneously (Berends
273 et al., 2014). It should be noted that no studies used a larger relative proportion of roughage
274 than concentrate, and therefore no general conclusion on all combinations of roughage and
275 concentrate can be made.

276 The addition of specific feedstuffs, such as extruded pea, extruded soybean, or urea, has been
277 researched to determine their value in adding protein or nitrogen to the diet without
278 compromising veal color and quality. For all three, no effect on the incidence or severity of
279 abomasal lesions was found (Prevedello et al., 2012; Brscic et al., 2014).

280 ***Physical Form of Solid Feed.*** A feedstuff can be provided in various physical forms.
281 Roughage can be fed as large particles, chopped to a smaller particle size, be ground or be
282 included in a pellet. Different physical forms may have different traumatizing or blocking
283 effects, and one might expect that larger particles are more blocking than shorter ones and
284 therefore cause more abomasal lesions. Shorter particles, however, may be sharper and may
285 get stuck in the abomasal wall more easily. Chopping wheat straw to particle sizes equal to
286 those of barley grain lowered lesion incidence to approximately equal levels for the two,
287 supporting the theory that longer particles cause more damage, though the severity of the
288 lesions was higher for barley grain (Cozzi et al., 2002b). This implies that both the size and

289 type of feed have an impact on abomasal damage. In contrast, Webb et al. (2013) found no
290 effect of providing roughages in long-chopped, short-chopped or ground form.

291 For pelleted feeds, it would be expected that their finer particles would have a smaller
292 traumatizing or blocking effect on the abomasal mucosa or pyloric sphincter, respectively,
293 and thereby cause less damage to the abomasum. However, a difference in abomasal damage
294 was not found between straw and straw pellets (Van Putten, 1982), which contradicts this
295 hypothesis. In addition, pelleted maize silage was observed to cause more lesions than short-
296 chopped or ground maize (cob) silage (Breukink et al., 1991; Wensing et al., 1986). Whether
297 this difference is actually due to the pelleted form or due to the different roughage types
298 cannot be determined from these studies. Nevertheless, the lack of difference between straw
299 and pelleted straw implies that roughage type is the main determinant here.

300 ***Amount of Solid Feed.*** In addition to type and physical form of roughage, the amount of SF
301 fed may impact abomasal damage. Larger amounts are expected to increase trauma to the
302 abomasal wall and worsen blocking of the pyloric sphincter, thereby increasing abomasal
303 damage. Indeed, it has been found that larger, but still restricted, amounts of roughage
304 increase the prevalence and size of ulcers (Brscic et al., 2011; Webb et al., 2013). However,
305 increasing amounts of cereal grains and straw were not seen to increase lesion incidence
306 (Morisse et al., 1999). This may be linked to the inclusion of concentrate in the diet, as
307 theorized before. In contrast, inclusion of a high level of concentrate (concentrate:roughage
308 80:20) does increase abomasal damage when the amount fed increases (Berends et al., 2014).
309 For some roughage sources an interaction between the amount fed and the type of roughage
310 was found, where the source was only severely damaging when fed in larger amounts. For
311 example, maize (cob) silage caused fewer lesions than straw at small amounts (250g/d) and
312 more lesions than straw in larger amounts (500g/d) (Webb et al., 2013). A finding that
313 contradicts the hypothesis that larger amounts of SF lead to more abomasal damage is that
314 provision of straw or hay ad libitum does not exacerbate lesions caused by MR (Webb et al.,
315 2013, 2015). We may speculate that ad libitum provision allows the individual calf to select a
316 diet that is quantitatively optimal for its body, including its abomasum. Furthermore, it
317 minimizes competition between pen mates and allows meals throughout the day, likely
318 reducing feeding rate and meal size. Alternatively, rumen development may play a role (see
319 "Rumen Development"). Finally, Prevedello et al. (2012) proposed that the moment at which
320 the SF is consumed may matter. Consumption of SF just after the abomasum has been filled
321 with a large quantity of MR may exacerbate overloading and increase abomasal damage.

322 ***Rumen Development***

323 Before entering the abomasum, SF must pass the three other stomach compartments. In the
324 first one, the rumen, SF will be fermented. It has been hypothesized that feed will be less
325 coarse when it enters the abomasum if this fermentation occurs well (Berends et al., 2012). In
326 addition, due to the smaller particle size SF should also block the pylorus less frequently than
327 when fermented incompletely. Since calves are born with a non-functional rumen, its
328 development affects the extent to which SF is fermented. Beef calves and lambs are more
329 susceptible to abomasal perforation caused by ulcers during the development from pre-
330 ruminant to ruminant, which is approximately at the age of four to eight weeks (Jelinski et al.,
331 1996a; Dirksen et al., 1997; Vatn and Ulvund, 2000). Stimulating rumen fermentation and
332 development at an early age has been proposed as a way of minimizing abomasal damage
333 (Berends et al., 2012). This can be realized using a feeding regime aimed at early rumen
334 development (**ERD**), which includes feeding both roughage and concentrate from an early age
335 onwards. An increase in rumen volume and weight is stimulated by the feeding of fibrous
336 feeds, whilst the development of rumen papillae is stimulated by volatile fatty acids and
337 therefore by less fibrous feeds (Berends et al., 2014; Suarez-Mena et al., 2016).

338 In support of this theory, one study has found that calves with better developed rumens had
339 fewer abomasal lesions than calves with less developed rumens (Webb et al., 2013), and
340 others have found that stimulating early development with concentrate or hay meant that
341 future feeding of coarse straw did not exacerbate damage (Veissier et al., 1998; Webb et al.,
342 2015 (unpublished data)). However, when the ERD-theory was tested by adjusting calf diet
343 before an age of twelve weeks, it was found that ERD only decreases the incidence of scars
344 (Berends et al., 2012). These findings suggest that ERD protects calves from developing
345 abomasal ulcers during the early weeks of life, leading to less scarring later on, but that it has
346 no effect on ulcer or erosion development in later life. Two years later the same authors
347 confirmed that better rumen development does not protect against abomasal damage at a later
348 age (Berends et al., 2014), based on the finding that both rumen development score and
349 abomasal damage increased for increasing SF amounts (when the proportion of concentrate
350 was high).

351 ***Hairballs***

352 Hairballs (or trichobezoars) are round masses composed of ingested hair (Çatik et al., 2015),
353 which develop in the rumen (Osborne, 1976). Webb et al. (2013) proposed that ruminal

354 hairballs may prevent proper digestion in the rumen, which would allow large feed particles to
355 pass through the first three stomach compartments into the abomasum. These under-fermented
356 particles may cause trauma to the abomasal mucosa or block the pyloric exit. Rumen motility,
357 which can be improved by feeding SF in addition to MR, aids in the removal of hair from the
358 rumen, thereby preventing the development of hairballs (Morisse et al., 1999, 2000; Cozzi et
359 al., 2002a). Alternatively, calves fed SF may ingest less hair than calves fed MR only, as they
360 display fewer abnormal oral behaviors (Veissier et al., 1998; Mattiello et al., 2002), during
361 which hair can be ingested. Calves fed straw or hay have less hair in their rumen than calves
362 fed maize (cob) silage, with maize silage being the intermediate, and the amount of hair was
363 further reduced as the roughage particle size was increased (Webb et al., 2010, 2013).
364 Nevertheless, Webb et al. (2013) found that calves fed only milk had more ruminal hairballs
365 and fewer abomasal lesions than calves fed additional roughage (with the exception of ad
366 libitum hay, for which ulcer incidence was not increased). This implies that ruminal hairballs
367 are at least not a prerequisite for the development of abomasal lesions.

368 Hairballs can also be found inside the abomasum, although this is only true in veal calves fed
369 only MR. They have been hypothesized to cause trauma to the abomasal mucosa or to block
370 the pylorus, both of which may lead to abomasal damage (Jelinski et al., 1996b; Marshall,
371 2009; Sasaki et al., 2012). Especially during abomasal surgeries performed on suckling
372 calves, large amounts of hair were found in the ulcerated or perforated abomasa (Tulleners
373 and Hamilton, 1980; Katchuik, 1992; Çatik et al., 2015). Only one study on veal calves
374 measured the presence of both hairballs and lesions in the abomasum, but the two were not
375 checked for a relationship (Osborne, 1976). Studies in beef calves suggest that hairballs are
376 neither causing trauma to the abomasal mucosa nor blocking the pylorus enough to cause
377 ulceration (Katchuik, 1992; Jelinski et al., 1996b). In lambs, significantly more bezoars were
378 found in lambs with abomasal ulcers (Vatn and Ulvund, 2000). Despite these inconclusive
379 results, veterinarians and researchers tend to assume a relationship between hairball presence
380 in the abomasum and abomasal lesions (Stokka and Perino, 2000; Marshall, 2009; Çatik et al.,
381 2015).

382 *Nutrient deficiencies*

383 Though it is often suggested that nutrients, most often mineral, deficiencies can cause or
384 facilitate the formation of abomasal ulcers (Jelinski et al., 1996b; Stokka and Perino, 2000;
385 Ahmed et al., 2002; Marshall, 2009; Van Immerseel et al., 2010), only one study on veal

386 calves was found to have researched part of this relationship. This study found no impact of
387 iron supplementation on abomasal damage, in MR-only fed calves (Webb et al., 2013). When
388 beef calves were supplied with a free choice mineral mix, a non-significant trend for
389 decreased need for abomasal surgery due to ulceration was observed (Katchuik, 1992). This
390 implies a role for nutrient deficiencies in abomasal ulceration (composition of the mineral mix
391 is unknown but can be assumed to differ between the farms the calves originated from). In
392 another study, deficiencies in copper and/or selenium occurred more often in beef calves with
393 (perforating) abomasal damage (Mills et al., 1990). Supplementation of copper to both cows
394 and their calves decreased the occurrence of ulceration to almost zero immediately (Lilley et
395 al., 1985).

396 It has been theorized that a low serum copper concentration can lead to a derangement of
397 elastin cross-linkages in the abomasal wall, compromising abomasal mucosa and
398 microvasculature and leaving the abomasal wall prone to damaging (Lilley et al., 1985;
399 Marshall, 2009). Besides this, copper deficiency can also lead to decreased neutrophil
400 function and subsequently to an increased risk of infection, as occurs when the abomasum is
401 damaged (Lilley et al., 1985; Mills et al., 1990; Marshall, 2009). Since a high concentration of
402 zinc, molybdenum or sulfur reduces the availability of copper, surplus of these minerals can
403 exacerbate the problem of copper shortage. Thus, in beef calves, nutrient deficiencies, at least
404 for copper and selenium, appear to affect abomasal damage. Whether the same occurs in veal
405 calves, has not yet been studied.

406 *Water*

407 Veal calves receive fluids from milk, from other feeds provided, from the drinking of free
408 water, and from the oxidation of food and body tissue. Whereas water originating from feed
409 and free water is deposited in the rumen, water originating from milk generally bypasses the
410 rumen and is deposited in the abomasum (Hepola et al., 2008). Though some studies report
411 that calves fed MR ad libitum hardly drink any water (Hepola et al., 2008), others found that
412 calves may ingest large amounts of up to 36 liters, with an average consumption of 11.3 liters,
413 per day (Ruis-Heutinck and Van Reenen, 2000; Webb et al., 2014). Water intake increases
414 when calves start consuming SF (Kertz et al., 1984) and is higher in calves fed more SF
415 (Webb et al., 2014). Supplying calves with an increasing amount of free water (from three to
416 eight liters) did not affect abomasal ulcers, erosions or inflammations (Gottardo et al., 2002).
417 However, one risk assessment showed that calves receiving water ad libitum were at higher

418 risk for lesions than those receiving none at all (Brscic et al., 2011). However, consumption of
419 water was in this study strongly linked to the provision of SF and ruminal plaque, indicating
420 that SF may have caused the damage here.

421 **THE FACTOR OF STRESS**

422 In many monogastric species, acute stress has been experimentally shown to cause ulceration
423 of the stomach mucosa (Rat: Goldman and Rosoff, 1968; Weiner, 1996; Guinea pig: Ludwig
424 and Lipkin, 1969; Piglet but not pig: Norton et al., 1972;). In ruminants, such as calves, the
425 abomasum acts similarly to the monogastric stomach. In some cases, the stress-caused lesions
426 of monogastrics bear resemblance to ulcers found in the calf fundus (Welchman and Baust,
427 1987). Therefore, many authors have mentioned that stress may be a predisposing or even
428 causal factor for ulceration in calves as well (Tulleners and Hamilton, 1980; Wiepkema, 1985;
429 Lourens et al., 1985; Welchman and Baust, 1987; Wiepkema et al., 1987; Breukink et al.,
430 1989; Mills et al., 1990; Lallès and Toullec, 1998; Stokka and Perino, 2000; Ahmed et al.,
431 2002; Constable et al., 2005; Marshall, 2009; Van Immerseel et al., 2010; Sasaki et al., 2012;
432 Valgaeren et al., 2013; Webb et al., 2013; Berends et al., 2014; Çatik et al., 2015). Proposed
433 pathways through which stress could cause abomasal damage have a common starting point,
434 whose involvement has only been demonstrated in rats. In rats, ulcers caused by stress only
435 develop after a drop in body temperature (Weiner, 1996), which initiates two main pathways:
436 1) an increased production of gastric acids, whose effects were described previously (see
437 “Low Abomasal pH”) and 2) a decrease in the rhythm of stomach contractions from 6-7 to
438 only 0.5-2 times per minute, which leads to decreased mucosal blood flow and subsequent
439 damage through local hypoxia, mechanical damage and decreased function of the mucosa-
440 protecting mucus and cytoprotective prostaglandins (Weiner, 1996; Marshall, 2009;
441 Kureljušić et al., 2013).

442 It has been proposed that abomasal ulcers in veal calves are not related to stress, since the
443 location of these ulcers are not similar to those of ulcers caused by stress in adult cattle
444 (Breukink et al., 1991). In veal calves, ulcers are predominantly found in the pyloric region,
445 whereas in adult cattle they are predominantly found in the fundic region. It is unclear what
446 the assumption of stress being a causal factor in adult cattle is based on. Bähler et al. (2010)
447 found that calves in conventional veal systems had more fundic but not pyloric lesions than
448 animals kept in a potentially less stressful system in which they had more square meters per
449 individual, could go outdoors and received water and roughage ad libitum. The authors

450 proposed that stress may hence be involved in the development of fundic but not pyloric
451 lesions. In this study, however, diet was also an important difference between these two
452 rearing systems. Other studies did not identify links between stress and abomasal damage in
453 veal calves, regardless of the treatments that were used: individual housing versus group
454 housing (Veissier et al., 1997; Bokkers and Koene, 2001), repeated regrouping (Veissier et al.,
455 2001), or environmental enrichment (Veissier et al., 1997). Furthermore, calves used to
456 human-calf interactions (gentled calves), which involved the stockperson talking to and
457 stroking the calves, and letting the calf suck the persons fingers for 90 sec following feeding,
458 had fewer pyloric lesions at slaughter (Lensink et al., 2000). As human-calf interaction
459 allowed calves to suck on the stockperson's fingers, enhanced saliva production might also
460 have decreased abomasal acidity and consequently ulceration. In that case, the difference
461 found would be unrelated to stress, as also suggested by the absence of differences in stress
462 measurements (behavioral observations, response to ACTH challenge) between gentled and
463 control calves.

464 Calves performing more of the abnormal oral behavior 'tongue rolling/playing' were found to
465 have significantly fewer abomasal ulcers and scars, but not fewer erosions (Wiepkema et al.,
466 1987). In addition, in a more recent study the same relationship was found between abomasal
467 lesions and tongue playing as well as oral manipulation of the environment (Webb, 2014).
468 Stereotypies, such as these abnormal oral behaviors, are defined as repetitive and invariant
469 behavioral patterns that lack an obvious goal or function (Rushen and Mason, 2006), and may
470 provide captive animals with a way to cope with a sub-optimal environment (Würbel et al.,
471 2006). Calves that tongue roll may hence develop less abomasal damage due to reduced stress
472 through better coping. Similarly, rats that were exposed to acute stress, in the form of electric
473 shocks, developed more gastric ulcers when punished for attempting to escape these shocks,
474 which denies the rats a way to cope with the acute stress (Weiner, 1996). Other mechanisms
475 might be that extra saliva produced during performing abnormal oral behaviors would
476 increase abomasal pH, although it could be argued that saliva produced during object
477 manipulation may not enter the gastrointestinal tract, or that increased satisfaction of oral
478 eating behaviors decreased milk intake and thereby abomasal overloading.

479 **FACTORS ASSOCIATED WITH DISEASE**

480 ***Micro-organisms.*** Infections caused by fungi, bacteria, parasites, and diseases caused by
481 viruses, have been hypothesized to lead to the development of abomasal damage in calves

482 (Ross, 1963; Smith, 1966; Stokka and Perino, 2000; Marshall, 2009; Moeller et al., 2013) –
483 see Table 2a, b, c and d for an overview of these studies. This is partially because in humans
484 they are known to cause peptic ulcers (Overmier and Murison, 2013). In calves, fungi have
485 been isolated from abomasal lesions, but the evidence for a causal role is currently insufficient
486 (Table 2a). Studies investigating bacterial involvement are more abundant, however, bacteria
487 isolated from lesions may originate from post-mortem colonization. Additionally,
488 administration of bacteria leads to a different type of damage than commonly observed in veal
489 calves, namely numerous small ulcers spread throughout the abomasum (Table 2b).
490 Furthermore, although some parasites are capable of causing ulcers in calves (Ross, 1963;
491 Ross and Dow, 1965; Snider et al., 1981, 1985; Taylor et al., 1989; Yang et al., 1993), cattle
492 (Snider et al., 1985) and elk (Woodbury and Parry, 2009), it is unlikely and not reported that
493 indoor housed calves, fed on concentrate and silages, are exposed to these parasites.
494 Moreover, the type of abomasal damage caused by parasites, referred to as nodules, is quite
495 different from that described most commonly in veal calves (Table 2c). Finally, though some
496 viruses can cause lesions in several organs (amongst which the abomasum) in calves (Moeller
497 et al., 2013), beef calves (Bianchi et al., 2017) and adult cattle (Assis et al., 2002), prevalence
498 of viral diseases lies much lower than the prevalence of abomasal damage (2% compared to
499 >70% (Brscic et al., 2011; Bianchi et al., 2017)). Viruses, although possibly causing some of
500 the cases of abomasal damage found in veal calves (Table 2d), are hence unlikely to be a main
501 factor in the majority of damage found. However, given the small amount of research in this
502 area, we encourage further attention here. Non-infectious diseases, left abomasal displacement
503 and certain types of tumors might also cause abomasal ulcers in adult cattle and in very rare
504 cases in calves (Smith et al., 1983; Mueller et al., 1999; Sasaki et al., 2012), but are deemed
505 irrelevant in veal calves.

506 **Medication.** Veal calves in Europe (Belgium and the Netherlands) have been reported to be
507 the group of farm animals receiving the most antimicrobial (**AM**) treatments (Bondt et al.,
508 2012; Pardon et al., 2012b), most likely as a direct consequence of the mixing of young, low-
509 immunity calves from many different origins. In Belgium, over 40% of calves were found to
510 be treated with AM every day of the production cycle (Pardon et al., 2012b). Although much
511 less frequently used than AM drugs, (non-)steroid anti-inflammatory drugs (**[N]SAID**) are
512 also given to veal calves - of all treatments in Belgium veal, 88% was AM and 12% was
513 NSAID around 2009 (Pardon et al., 2012b). In comparison to the 40% use of AM drugs,
514 NSAIDs were found to be given to 0.6% of veal calves per day of production in Belgium

515 (Pardon et al., 2012b). Most NSAIDs are likely given as part of the treatment for respiratory
516 diseases, like AM drugs (Pardon et al., 2012b). Ibuprofen (Walsh et al., 2016) and other
517 NSAIDs (Semrad and Dubielzig, 1994; Sasaki et al., 2012) have been found to cause
518 abomasal lesions in calves. Additionally, NSAIDs are a known cause of peptic ulcers in
519 humans (Yeomans and Næsdal, 2008). Medication is widely used in veal calves and could
520 hence be an important factor in the development of abomasal damage, though the current
521 evidence for this is non-existent and future research is warranted. However, the use of
522 NSAIDs lies far below the prevalence of abomasal damage in veal calves, and is hence
523 unlikely to be one of the main factors.

524 **OTHER FACTORS**

525 ***Breed***

526 It has been proposed by some authors that the breed of the calf may affect abomasal damage.
527 For example, Montbeliard calves develop more pyloric scars than Holstein Friesian calves
528 when both are kept in similar systems (Veissier et al., 1997). However, it should be noted that
529 Montbeliard calves are also capable of growing faster, which is accompanied by a higher MR
530 and SF intake, hence possibly more severe overloading of the abomasum. This was confirmed
531 by both Bähler et al. (2010) and Brscic et al. (2011), who found no effect of breed on pyloric
532 lesions, though in these studies breeds were categorized in three groups (dairy breeds, cross-
533 breeds and other breeds) and only those were compared, not individual breeds. It is possible
534 that breed only has an important impact on abomasal lesions when a particular breed is able to
535 consume more MR and SF more rapidly.

536 ***Seasonal Effects***

537 In adult cattle and in beef cattle, occurrence of abomasal damage differs between seasons. In
538 adult dairy cattle, this could be related to the seasonality of milk production, since most ulcers
539 develop around parturition, a period marked by stress and a severe change in diet (Smith et
540 al., 1983; Sanford and Josephson, 1988; Ok et al., 2001; Tharwat and Ahmed, 2012). In beef
541 calves, bad weather has also often been proposed as a contributing factor (Jensen et al., 1976;
542 Lilley et al., 1985; Mills et al., 1990; Marshall, 2009). It is theorized that calves do not nurse
543 when the weather is bad, which leads to a drop in abomasal pH, leaving the abomasum
544 vulnerable to ulceration. When the weather has gotten less aversive, calves overconsume
545 milk, which leads to abomasal overloading. In one study, the seasonal effect was fully

546 explained by the use of a seasonal beef production system, indicating that other season-related
547 effects, such as pasture growth, were not of causal value (Jelinski et al., 1996a).

548 Since veal calves originate mostly from a non-seasonal dairy system, are kept inside and do
549 not nurse their dams, bad weather should not have a large effect on abomasal damage.
550 Nevertheless, a risk assessment conducted by Brscic et al. (2011) showed that veal calves
551 have a higher risk of developing pyloric lesions when they are raised in the summer or
552 autumn and the lowest risk when reared in spring, both compared to winter. Why this effect
553 exists, is unknown. We may speculate that it correlates with other yet unidentified factors that
554 differ seasonally, or that differences in living conditions between seasons on the dairy farms
555 the veal calves originate from have a predisposing effect. Also temperature fluctuations in the
556 stable that can occur if temperature is not perfectly regulated year-round might have an effect,
557 for example through cold or heat stress. As mentioned before, it has been seen in rats that
558 fluctuations in body temperature can lead to the development of stomach ulcers (Weiner,
559 1996). Alternatively, calves may be fed more or ingest feed faster in certain seasons.

560 ***Housing and Management***

561 Certain aspects of housing and management have also been associated with lesion prevalence
562 via surveys. Absence of a heating system and regular visits of a veterinarian appear to be
563 linked to the occurrence of pyloric lesions (Brscic et al., 2011). Also, calves living in a stable
564 with an open-front building had fewer pyloric lesions than those in stables with manual
565 ventilation (Bähler et al., 2010). It is unlikely that these factors have a direct effect on
566 abomasal lesions, instead, they likely correlate with other factors that do have a direct effect,
567 such as stress or fluctuations in temperature.

568 ***Individual Susceptibility***

569 Finally, it has been proposed that calves differ in individual susceptibility to abomasal lesions,
570 since calves kept in similar systems, either on the same or on another farm, show very
571 different degrees of abomasal lesions. This is also observed within pens (Wensing et al., 1986;
572 Wiepkema et al., 1987), though contradictory findings exist (Räber et al., 2013b). Where
573 some calves show severe ulceration, other calves kept under the same conditions may have
574 completely undamaged abomasa. This means that calves are not all equally susceptible to
575 abomasal ulceration (Welchman and Baust, 1987), possibly due to different mechanisms with
576 which calves cope with stress (and stress is likely associated with fundic lesions). In addition,

577 it was seen that faster growing calves were more susceptible to damage (Bähler et al., 2010),
578 though this was not seen in fattening bulls, in which carcass weight and fat distribution were
579 not found to affect abomasal ulceration (Hund et al., 2016). This implies that the difference is
580 not due to individual susceptibility, but possibly to more abomasal overloading in faster
581 growing calves. It has previously been suggested that only by offering calves free choice of
582 diet an appropriate diet can be provided for each individual calf (Webb et al., 2014).

583 In humans, it has been proposed that stomach ulcers have a heritable component (Holle,
584 2010). Whether this is also the case in calves, has to our knowledge never been studied.
585 Nevertheless, if abomasal damage in calves indeed has a heritable component, the application
586 of this finding is likely limited, because veal calves originate from the dairy sector, in which
587 other breeding factors are considered.

588 CONCLUSION

589 The aim of this review was to integrate the information currently available on the etiology of,
590 and risk factors for, abomasal damage, in the form of ulcers, erosions and scars. Some
591 information may not have been included because it was not found or written in a (for us)
592 foreign language (articles included were in Dutch, German or English). In addition,
593 extrapolation of results from older literature may not be fully accurate, since the growing
594 system in which veal calves are kept has changed substantially over time. Nevertheless,
595 experimental studies from these periods can still provide useful information. An overview of
596 all proposed factors and associated literature support/evidence is presented in Table 3. An
597 overview of the most likely factors and the associated mechanisms is presented in Figure 1.
598 Although a clear effect on the development of abomasal damage was not identified for all
599 proposed factors, it is clear that the etiology is multifactorial, with various dietary factors
600 contributing to pyloric lesion formation extensively and fundic lesions probably being linked
601 to stress. Pyloric lesion incidence can likely be reduced by feeding smaller quantities of milk
602 replacer in more frequent meals, which should already from an early age be combined with
603 SF in the form of both concentrate and roughages. In addition, decreasing the level of stress
604 experienced by veal calves may decrease the occurrence of fundic lesions improve overall
605 animal welfare by minimizing negative experiences.

606 In future research, pyloric and fundic lesions as well as lesion types (ulcer (types 1-4), erosion
607 or scar) should be scored separately. More research is required to understand the precise

608 pathways by which MR causes such a high prevalence of abomasal lesions in veal calves.
609 Further research is also warranted on the impact of rapid intake of MR and SF due to
610 restricted amounts, competition and breed. More research is also needed into the impact of
611 medication, the chemical composition of the MR, and into deficiencies of other nutrients than
612 iron, especially copper and selenium. Finally, no studies have yet focused on the effects of the
613 abomasal emptying rate on abomasal damage, whilst in adult cattle delayed abomasal
614 emptying has been proposed as a risk (Constable et al., 2006) and in humans peptic ulcer
615 disease has been associated with delayed gastric emptying (Minami and Mccallum, 1984).
616 Another important path of research would be to develop a method that can assess abomasal
617 damage ante mortem. Currently, calves must be sacrificed for the measurements of abomasal
618 damage, which limits the experimental design options. Possibly, the finding that calves that
619 grow fastest develop most abomasal lesions (Bähler et al., 2010) can be used for this purpose.
620 Finally, the link between abomasal damage and animal welfare, or more specifically pain, is
621 not well understood and has received no research attention as far as we can tell. Whether these
622 lesions are painful, and if so which types and the severity of the pain, is of crucial importance
623 because this health problem is widespread in the veal industry. One complication here is that
624 commonly used pain indicators in calves, such as growth rate and feeding rate, are in fact
625 factors linked to the etiology of the problem at hand. Other indicators of pain, for example
626 facial expressions, will have to be investigated.

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Table 1. Nutritional factors put forward as likely to worsen abomasal damage in veal calves, and associated number of studies in support (for) or not in support (against) of these proposed factors. The bold typeface here is used to visually emphasize which factors may contribute most to abomasal damage.

| Factors | For | Against | Summary of findings | Conclusion |
|----------------------------------|------------|----------------|---|---|
| Milk replacer | | | | |
| Abomasal overloading | 4 | 2 | No direct evidence, except that potentially faster drinking calves have worse damage. | Unknown |
| Low abomasal pH | 0 | 0 | No study has assessed this link. | Unknown |
| Solid feed | | | | |
| Roughages vs. only MR | 9 | 2 | Roughages tend to exacerbate existing damage caused by MR, except when provided ad libitum. | Yes, in restricted amounts |
| Coarse vs. less coarse roughages | 6 | 5 | In restricted amounts, straw tends to worsen damage compared to only MR or other types of roughage. | Yes, in restricted amounts |
| Roughages vs. concentrate | 2 | 3 | Concentrate cause less damage when small amounts are provided. In large amounts, concentrate are worse than roughage. | Yes, in small amounts |
| Larger particles of roughage | 1* | 4 | This is not supported by experimental evidence. | No |
| Increasing amounts of solid feed | 2 | 3 | Larger amounts of solid feed worsen damage when amounts relatively low (500 g/d) or when a large portion is concentrate (80:20). However, when roughage is provided ad libitum, existing damage is not exacerbated. | No, if ad libitum roughage Yes, if mostly concentrate |
| Poor rumen development | 3 | 1** | Rumen development may protect against abomasal damage when large quantities of concentrate are not provided. | Probably |
| Ruminal hairballs | 0 | 1 | This is not supported by experimental evidence. | No |
| Abomasal hairballs | 0 | 0 | No study has assessed this link in veal calves. | Unknown |
| Nutrient deficiency | | | | |
| Iron deficiency | 0 | 1 | This is not supported by experimental evidence. | No |
| Copper deficiency | 0 | 0 | No study has assessed this link in veal calves. | Unknown |
| Water | | | | |
| Water provision | 1 | 1 | Evidence is inconclusive, but only experimental study is against. | Unlikely |

*Larger particles = more but less severe lesions; **Large quantities of concentrate led to better rumen development but worse damage.

Table 2a. Fungi have been isolated from abomasal ulcers, but there is insufficient evidence for a causal role

| FUNGI | | | | | |
|--|------------------------|--|------------------|-----------------------------|------------|
| Study conclusion | Lesion type | Fungus species | Number of calves | Reference | Study type |
| Isolation of fungal hyphae from damage | Numerous ulcers, edema | Not identified | 3 out of 5 | (Wray and Thomlinson, 1968) | O |
| Isolation of fungus from damage | Ulcerative abomasitis | <i>Saksenaea erythrospora</i> | 1 | (Lawhon et al., 2012) | O |
| Isolation of fungal hyphae from damage | Ulcers | <i>Absidia remosa</i> <i>Absidia corymbifera</i> <i>Mucor pusillus</i> | 7 | (Gitter and Austwick, 1957) | O |

(O = observational; E = experimental)

Table 2b. Bacteria can cause a different type of abomasal damage than usually found in veal calves, and most studies have not been able to isolate bacteria from abomasal lesions

| BACTERIA | | | | | |
|--|---|---|--------------------------------------|------------------------------|------------|
| Study conclusion | Lesion type | Bacterium species | Number of calves* | Reference | Study type |
| Isolation of bacterium from six calves | Many small (1-2 mm) ulcers: ulcerative abomasitis | <i>Clostridium perfringens</i> type D <i>Escherichia coli</i> (likely post-mortem infection) | 6 | (Assis et al., 2002) | O |
| No difference in bacteria incidence between damaged and intact abomasa | Type 1 ulcer | All | 215 fattening bulls, cows and calves | (Hund et al., 2015) | O |
| No relation between bacteria and damage | Fundic type 1 ulcers | <i>Clostridium perfringens</i> <i>Helicobacter</i> spp. | 604 | (Valgaeren et al., 2013) | O |
| No relation between bacteria and damage | Fundic and pyloric ulcers and erosions | <i>Escherichia coli</i> <i>Streptococcus faecalis</i> <i>Streptococcus bovis</i> <i>Bacillus</i> spp. <i>Corynebacterium</i> spp. <i>Moraxella</i> spp. <i>Acinetobacter</i> spp. | 304 | (Welchman and Baust, 1987) | O |
| Bacterium likely post-mortem contaminant | Fatal ulcers | <i>Clostridium perfringens</i> type A | 30 beef calves | (Jelinski et al., 1995) | O |
| Isolation of bacterium from one calf | Hundreds of small type 1 ulcers | <i>Clostridium perfringens</i> | 1 | (Van Immerseel et al., 2010) | O |
| Isolation of bacterium from one calf | Many small ulcers: ulcerative abomasitis | <i>Clostridium perfringens</i> type A | 1 Asian gaur calf | (Songer and Miskimins, 2005) | O |
| Administration of bacterium caused damage | Ulcerative abomasitis | <i>Clostridium perfringens</i> type A | 10 bull calves | (Roeder et al., 1988) | E |
| Administration of bacterium caused damage | Gross lesions, abomasitis and sometimes peritonitis | <i>Salmonella enterica</i> | 6 | (Carlson et al., 2002) | E |
| Administration of bacterium caused damage | Gross lesions throughout the GI tract | <i>Chlamydiae</i> strain LW-613 | 12 | (Doughri et al., 1974) | E |

(O = observational; E = experimental)

*When not specified, calves were veal calves

1 **Table 2c.** Some parasites can cause a different type of abomasal damage than commonly seen in veal calves

| PARASITES | | | | | |
|--|----------------------------------|---|------------------|-----------------------|------------|
| Study conclusion | Lesion type | Parasite species | Number of calves | Reference | Study type |
| Administration of parasite caused damage | Abomasitis with ulcers | <i>Ostertagia ostertagi</i> | 27 | (Ross, 1963) | E |
| Administration of parasite caused damage | Larvae-containing nodules, edema | <i>Ostertagia ostertagi</i> | 10 | (Ross and Dow, 1965) | E |
| Administration of parasite caused damage | Small nodules | <i>Ostertagia ostertagi</i> | 10 | (Snider et al., 1981) | E |
| Administration of parasite caused damage | Small nodules | <i>Ostertagia ostertagi</i> and/or <i>Trichostrongylus axei</i> | 20 | (Snider et al., 1985) | E |
| Administration of parasite caused damage | Fundic and pyloric nodules | <i>Ostertagia ostertagi</i> | 25 | (Taylor et al., 1989) | E |
| Administration of parasite caused damage | Nodules | <i>Ostertagia ostertagi</i> and <i>Cooperia oncophora</i> | 24 | (Yang et al., 1993) | E |

(O = observational; E = Experimental)

2

3

4 **Table 2d.** Some viruses may cause ulcers in various organs, among which the abomasum, but the evidence for this is limited

| VIRUSES | | | | | |
|--|---------------|-----------------------------|--|------------------------|------------|
| Study conclusion | Lesion type | Virus species | Number of calves | Reference | Study type |
| Viral infection caused lesions in various organs, among which the abomasum | Ulcers, edema | Bovine herpesvirus 1 | 2 out of 62 calves showed ulcers in the abomasum | (Moeller et al., 2013) | O |
| Viral infection caused lesions in various organs, among which the abomasum | Ulcers | Bovine viral diarrhea virus | 1 out of 7 calves showed ulcers in the abomasum | (Bianchi et al., 2017) | O |

(*O* = observational; *E* = experimental)

5

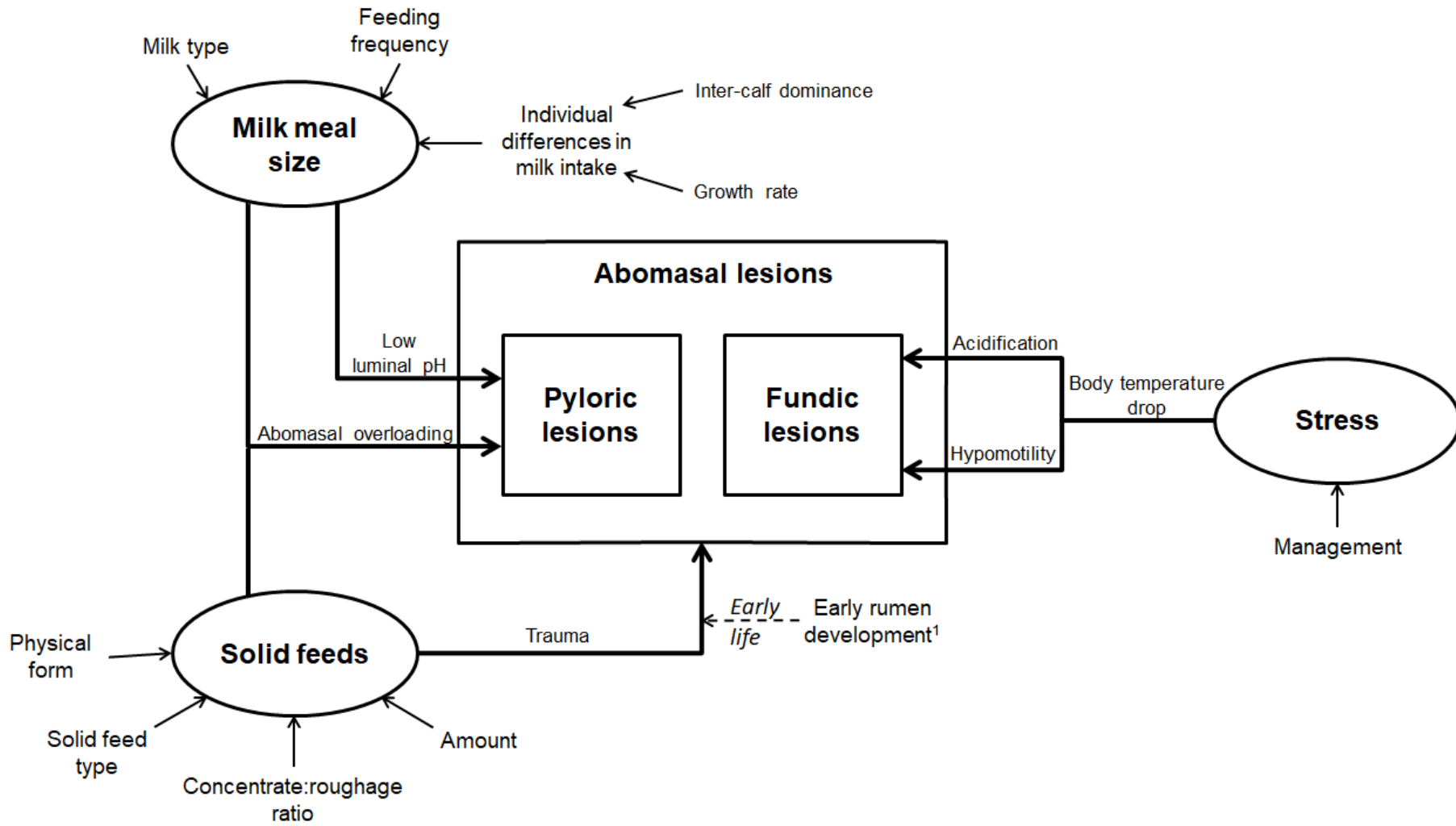
6 **Table 3.** Overview of current knowledge on all proposed risk factors of abomasal damage in veal calves, with associated number of studies in
7 support (for) or not in support (against) of these proposed factors. Only studies specifically studying veal calves are included here.

| Factor | For | Against | Summary of findings | Important |
|-------------------|------------|----------------|--|------------------|
| Milk replacer | 4 | 2 | Despite little actual experimental study in this field, MR is likely to play an important role. The exact pathways are unknown. | Yes |
| Solid feed | 9 | 2 | Solid feed provision on top of MR is likely to have an impact of the level of damage, unless roughage is provided ad libitum. | Yes |
| Rumen development | 3 | 1 | The evidence for rumen development protecting against abomasal damage is limited, but studies showing that ad libitum provision of roughage does not exacerbate damage support this hypothesis. | Probably |
| Hairballs | 0 | 1 | Both hairballs in the rumen and abomasum do not show a clear association with abomasal lesions. | No |
| Nutrients | 0 | 1 | Only iron was tested in veal calves. | No |
| Water | 1* | 1 | The experimental study against has stronger findings than the observational study, which involves confounders. | Unlikely |
| Stress | 1** | 4 | Despite studies showing a link between stereotypies and lower damage (not included here), the link with stress is not strong in veal calves, except for fundic lesions which are not the most common in this group of animals. | Unlikely |
| Bacteria | 3*** | 3 | Studies that found a link between bacteria and abomasal damage found very different patterns of damage, i.e. many small lesions widespread across the abomasum. | Unlikely |
| Virus | 0 | 0 | No research in veal calves. The prevalence of viruses that cause abomasal damage is much lower than the prevalence of abomasal damage, making a viral factor unlikely to be a main contributor to lesions veal calves. | Unlikely |
| Fungi | 0 | 0 | No research in veal calves. | Unknown |
| Parasites | 0 | 0 | No research in veal calves. In dairy calves, damage caused by parasites are nodules, which are very different from damage commonly observed in veal calves. | No |
| Breed | 1 | 2 | Breed is probably only relevant when it affects growth rate: hence feeding speed and amounts ingested. | Unknown |
| Medication | 0 | 1 | Too little medication specifically tested. Medication is widespread enough to be linked to damage. | Unknown |
| Season | 1 | 0 | Too little work on this. Probably only has an indirect effect. | Unknown |
| Housing | 2 | 0 | Too little work on this. Probably only has an indirect effect. | Unknown |
| Growth rate | 1 | 0 | Although there is little work on this, our own unpublished work also suggests that calves that grow faster have more damage. | Yes |
| Genetics | 0 | 0 | No study. | Unknown |

8 **A cross-country survey by Brscic et al. (2011), where water provision was correlated with solid feed provision; **Big confounding factor of nutrition (Bahler*
9 *et al., 2010); ***Two of these three studies found damage very different from that commonly found in veal calf abomasa.*

10

11 **Bus Figure 1**



12

13

14 **Figure captions**

15

16 Figure 1. Schematic overview of the most likely risk factors for abomasal damage and the pathways through which these operate. ¹ Can mitigate
17 trauma at least during early life