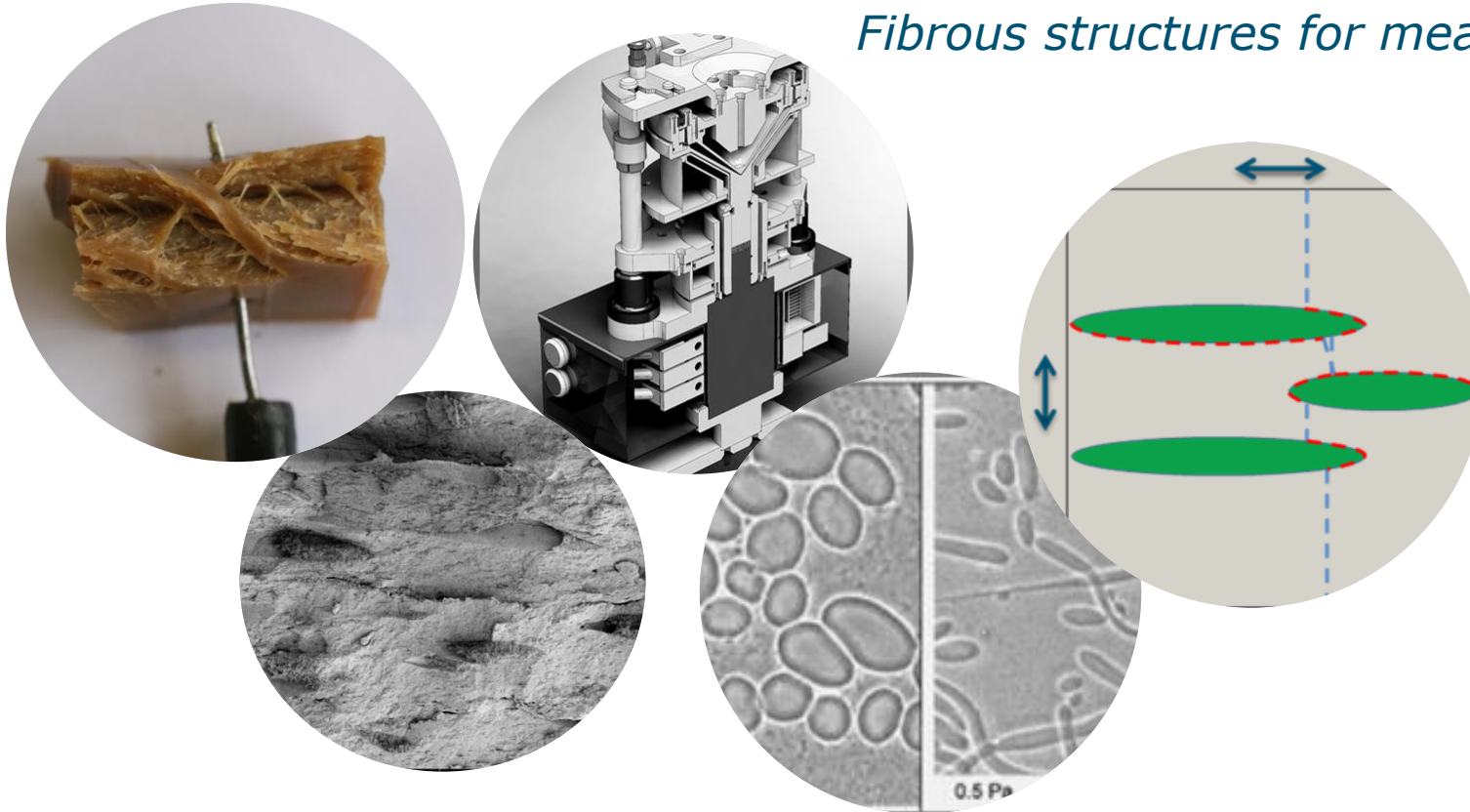


Fibrous structures from a condensed water-in-water emulsion by simple shear flow deformation

Fibrous structures for meat replacers



Birgit Dekkers, Costas Nikiforidis, Remko Boom, Atze Jan van der Goot

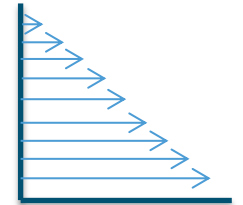
Food Process Engineering

Shear-induced structuring

Fibrous structures

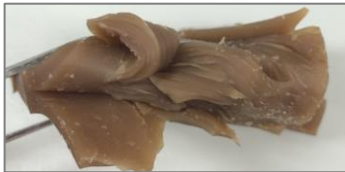


- Fibrous structures - application of meat replacers
- Shear-induced structuring with simple shear flow
- Two phase system is needed



Simple shear flow

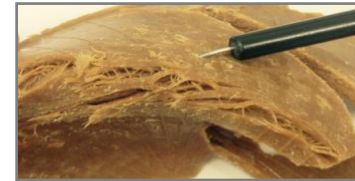
Soy Protein Isolate



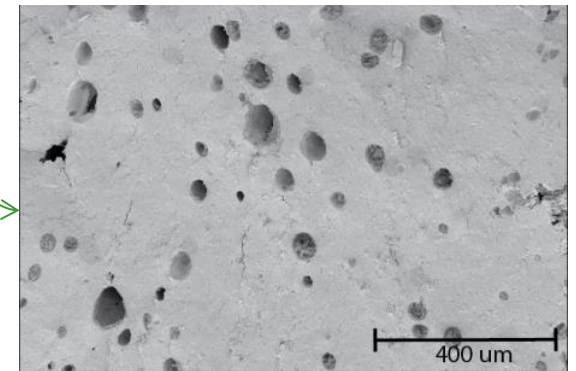
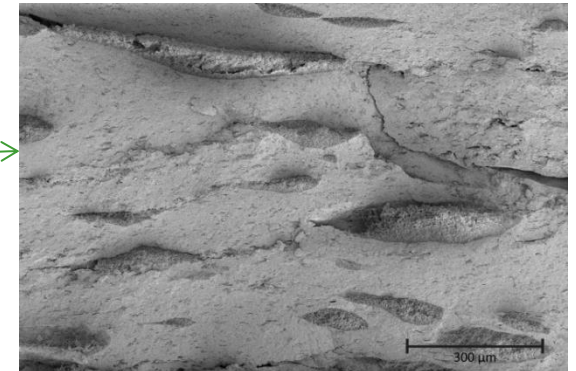
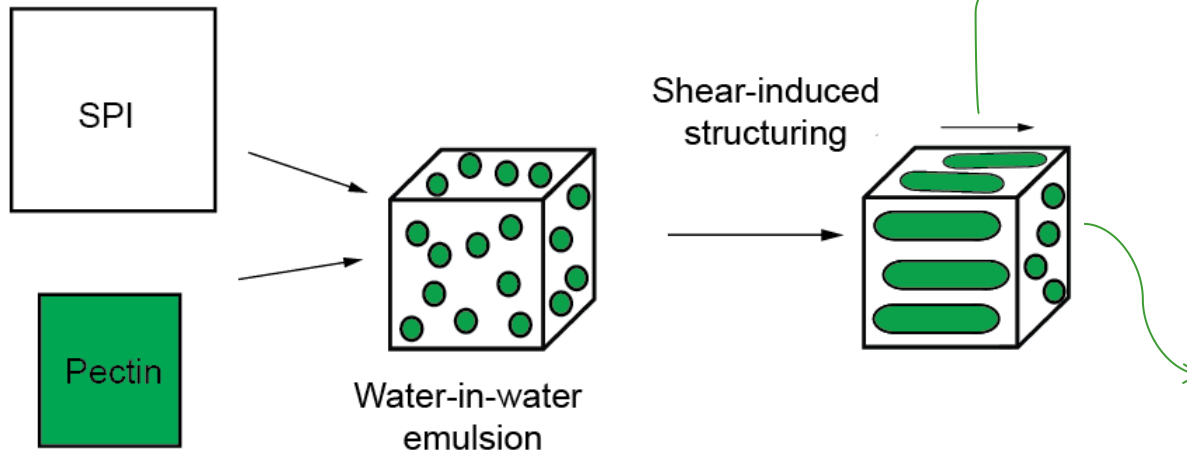
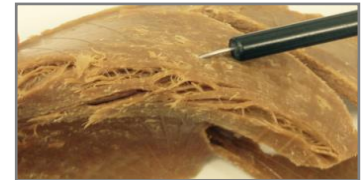
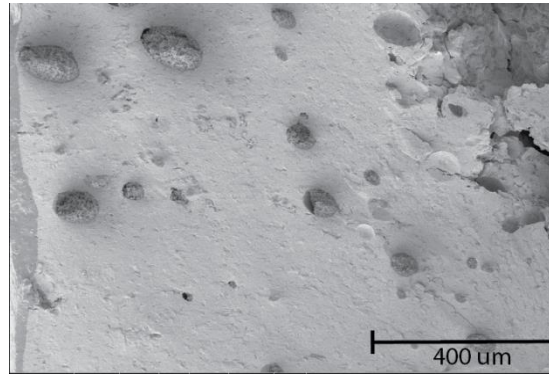
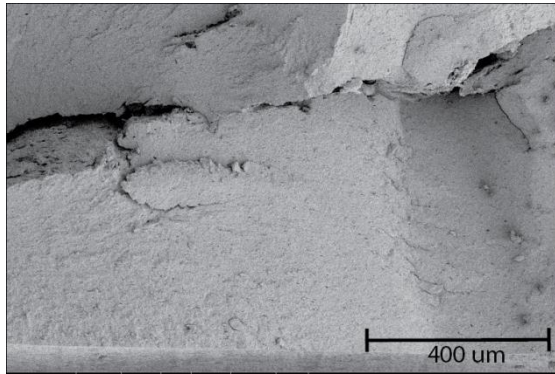
Soy Protein Concentrate



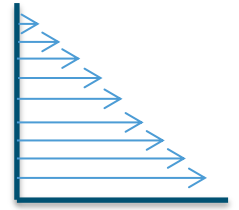
SPI + Pectin



Microstructure SPI + pectin



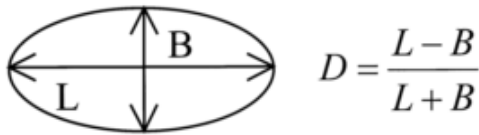
Simple shear flow deformation in model systems



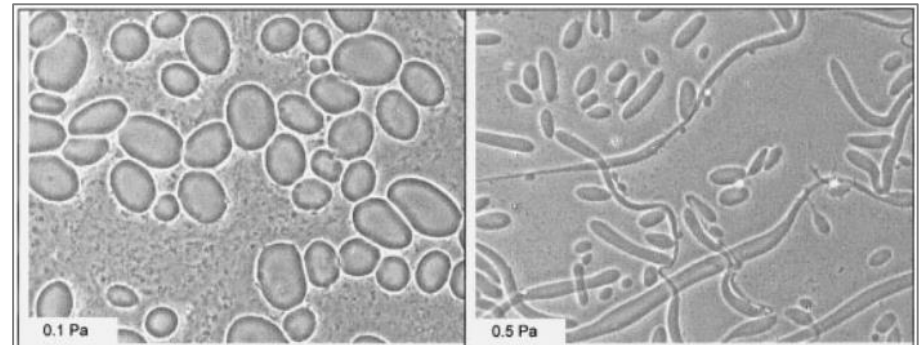
Simple shear flow

Water-in-water emulsion gellan (2% w/w) & κ-carrageenan (2% w/w)

$$Ca = \frac{\dot{\gamma} \cdot \eta_c \cdot D}{2 \cdot \Gamma}$$

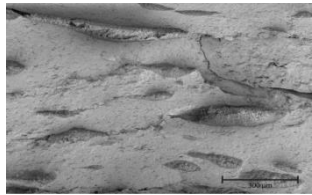


$$Def = Ca \cdot \frac{16 \cdot \eta_d / \eta_c + 16}{19 \cdot \eta_d / \eta_c + 16}$$

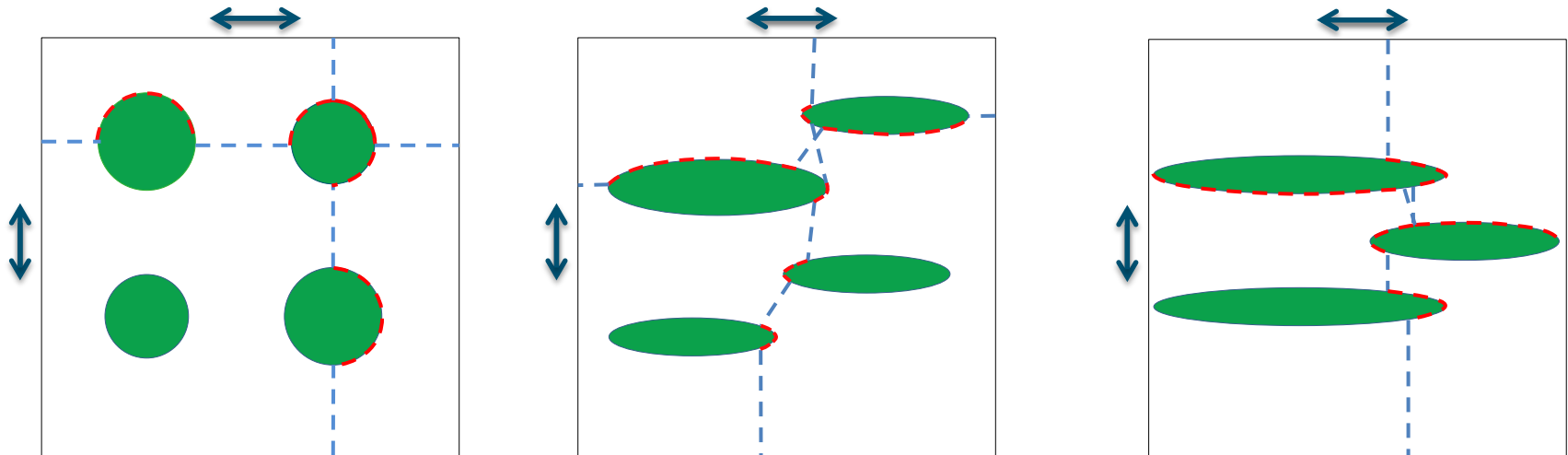
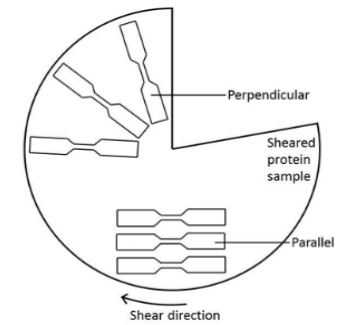


- **Coalescence process** is implied by the observation that the droplet size is increased by application of shear.
- **Viscosity** of blends determines whether high shear stresses result in deformation or break-up of droplets
- Knowledge on **time-temperature dependency** of the relevant material properties

Fracture facilitating area



Pectin phase itself is weak, or weak adhesion between pectin and SPI

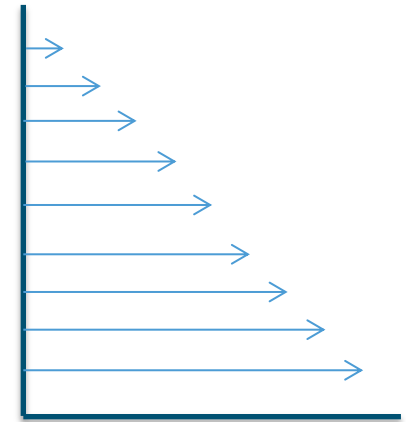


Fibers appear when deforming the product originated from detachment through/along the long side of the pectin filament.

Shear-induced structuring

Important variables for structuring

- A. Shear rate
- B. Shearing time
- C. Temperature
- D. Dry matter content (45 wt%)
- E. Ratio proteins/polysaccharides
(2.2 wt% pectin / 41.8 wt% SPI)



Simple shear flow

Shear-induced structuring

Important variables for structuring

A. Shear rate

B. Shearing time

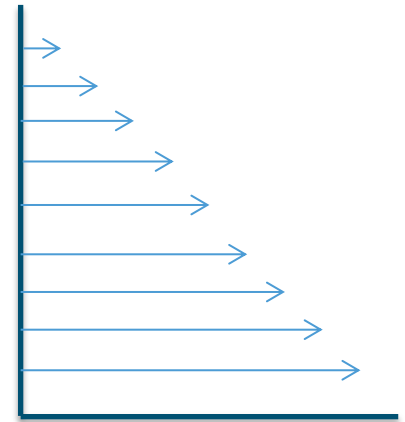
C. Temperature

D. Dry matter content (45 wt%)

E. Ratio proteins/polysaccharides

(2.2 wt% pectin / 41.8 wt% SPI)

$$\eta_d / \eta_c$$



Simple shear flow

A. Shear rate

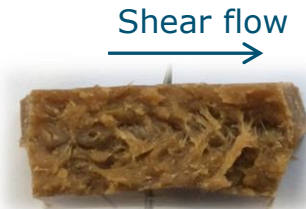
0 s⁻¹

13 s⁻¹

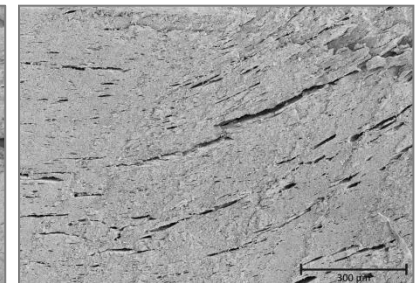
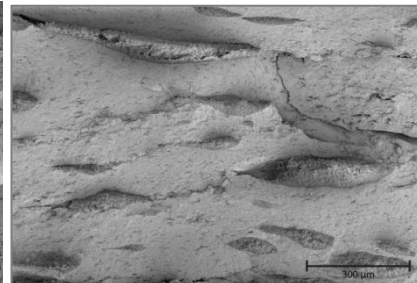
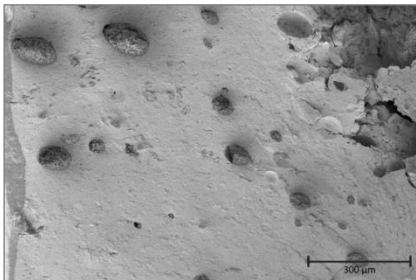
39 s⁻¹

130 s⁻¹

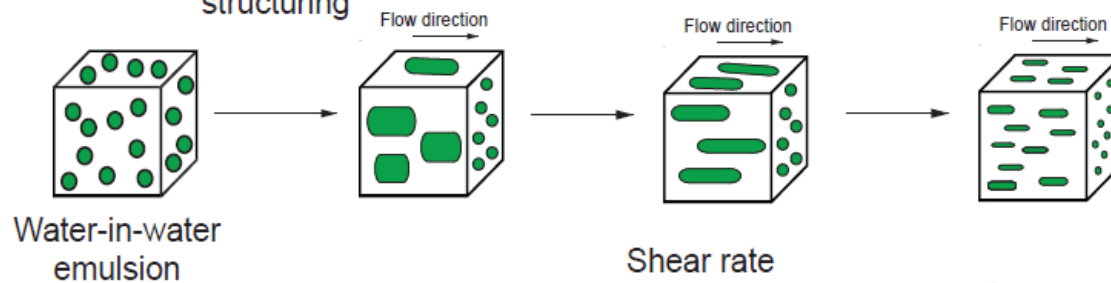
Macrostructure



Microstructure

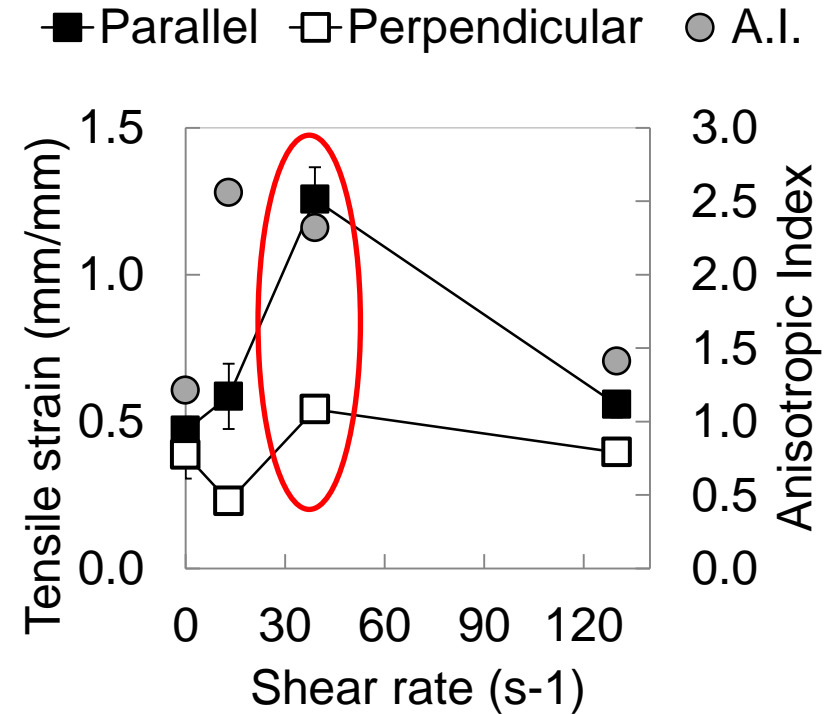
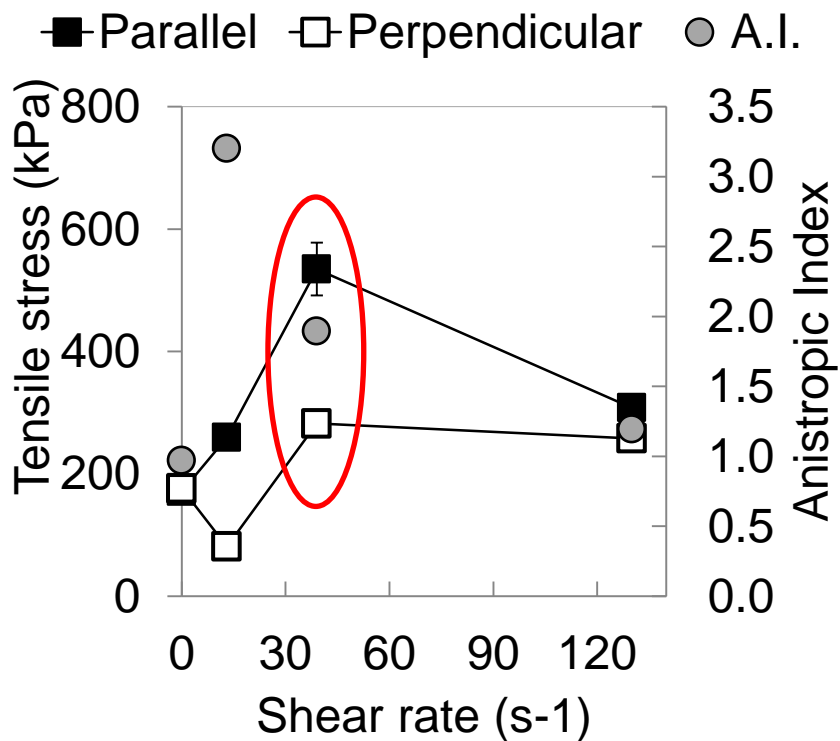


Shear-induced structuring



A. Shear rate

Tensile strength analysis



Optimum shear rate (39 s⁻¹)
Balance deformation and droplet break-up

B. Shearing time

3

5

10

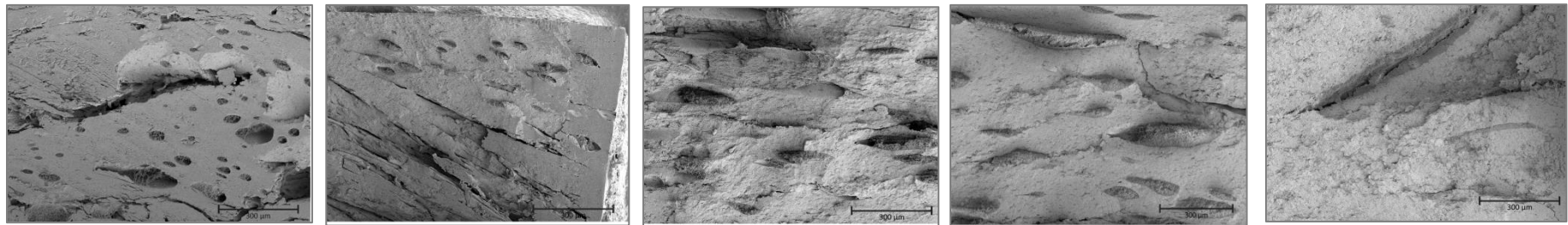
15

30

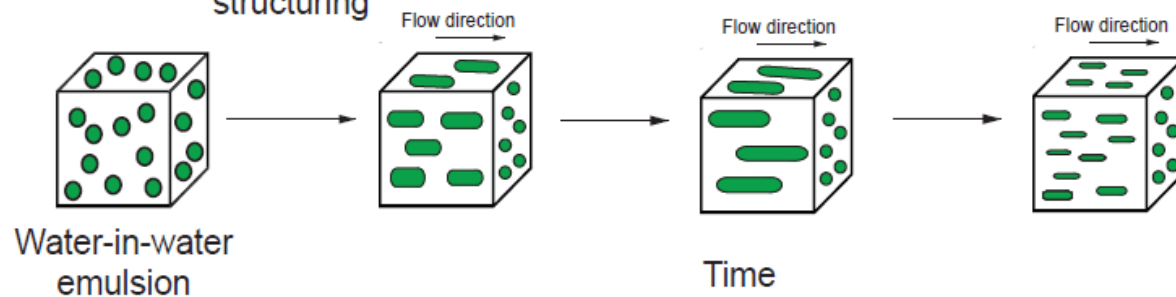
Macrostructure



Microstructure

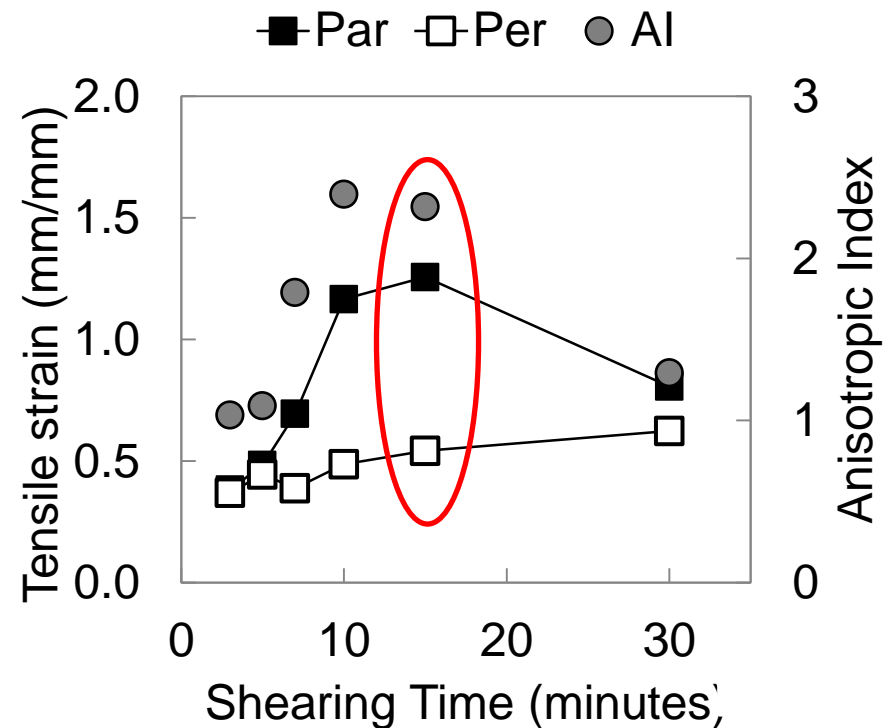
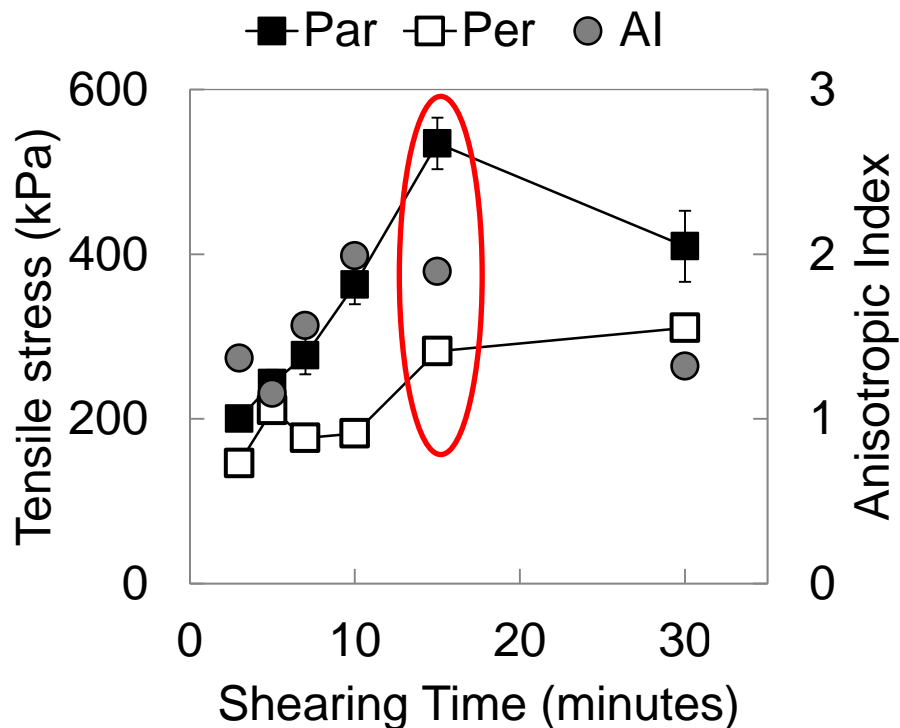


Shear-induced
structuring



B. Shearing time

Tensile strength analysis



Coalescence process is implied by the observation that the droplet size is increased over **time**.

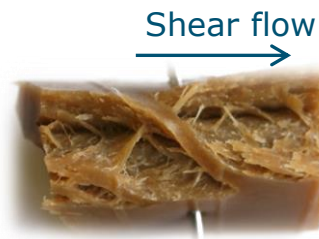
C. Temperature

120 °C

130 °C

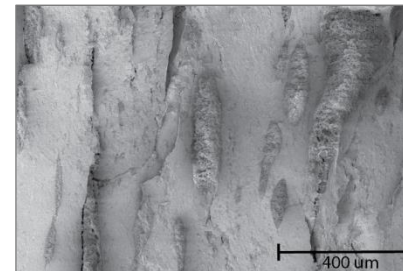
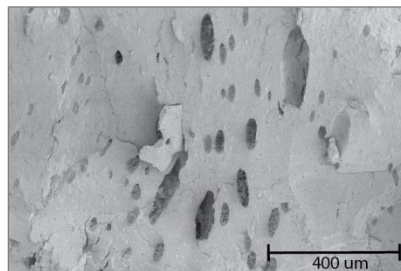
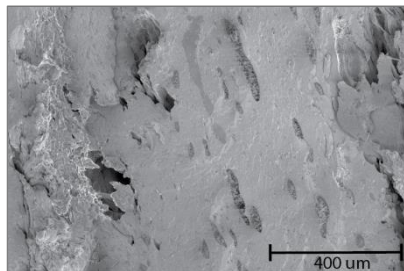
140 °C

Macrostructure

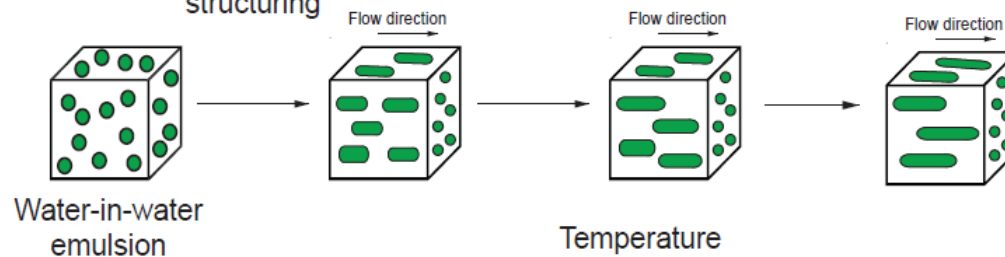


Microstructure

Shear flow ↑

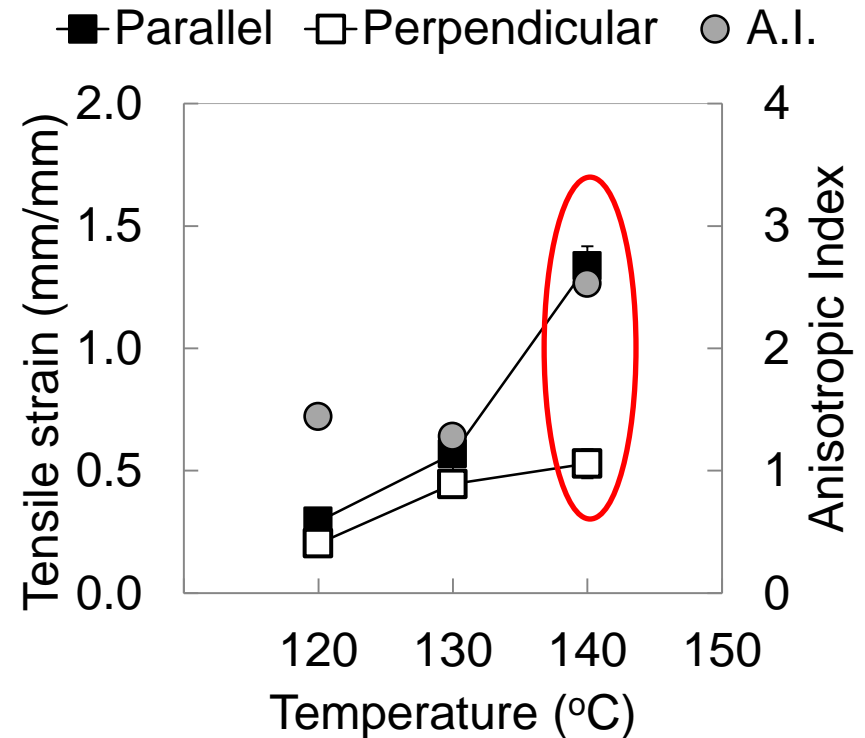
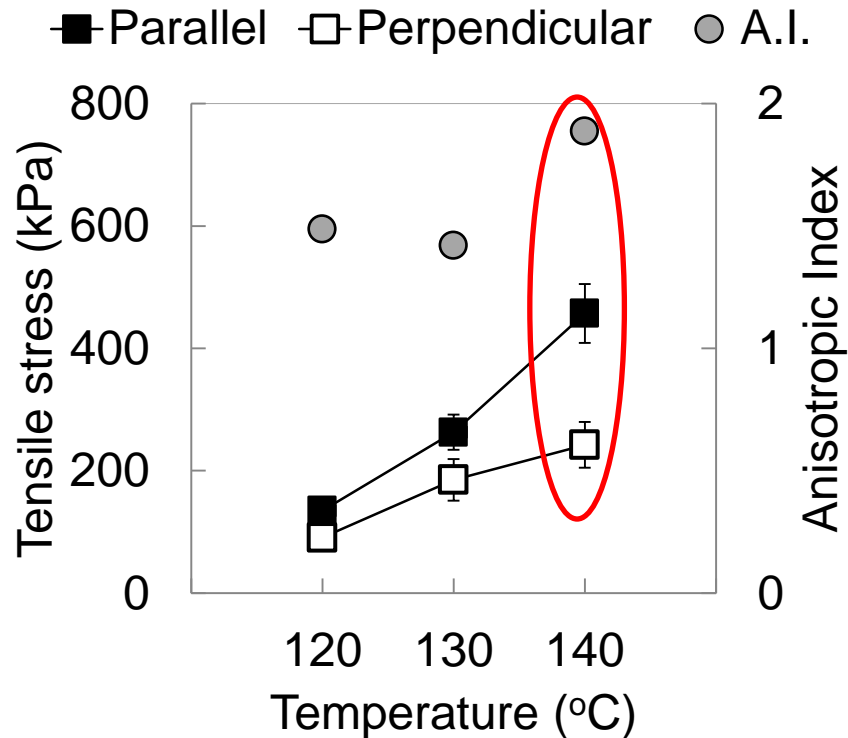


Shear-induced structuring



C. Temperature

Tensile strength analysis



A shearing temperature of 140°C is needed for fibrous structure formation

Coalescence process is implied by the observation that the droplet size is increased by application of **shearing temperature**.

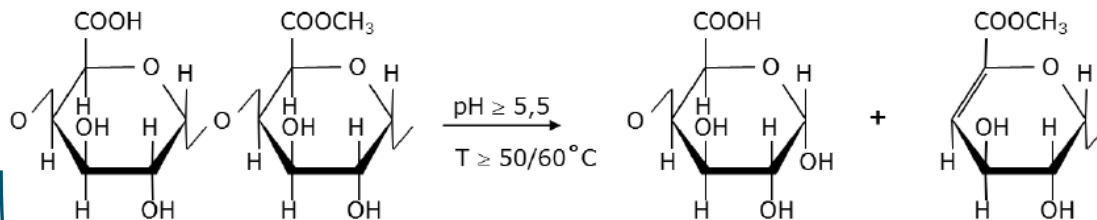
Time-temperature dependency

Changes in pectin phase / interaction
pectin - SPI

- Temperature
- Time

Non enzymatic degradation of pectin

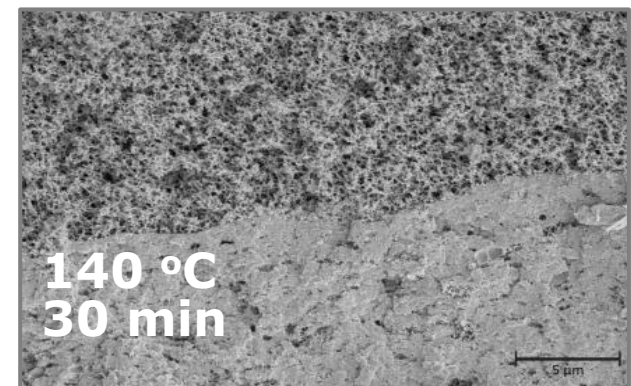
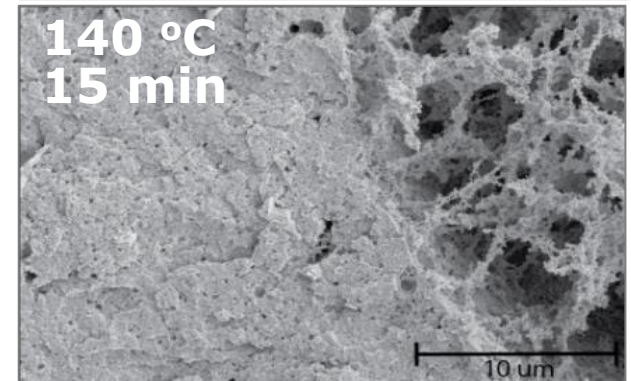
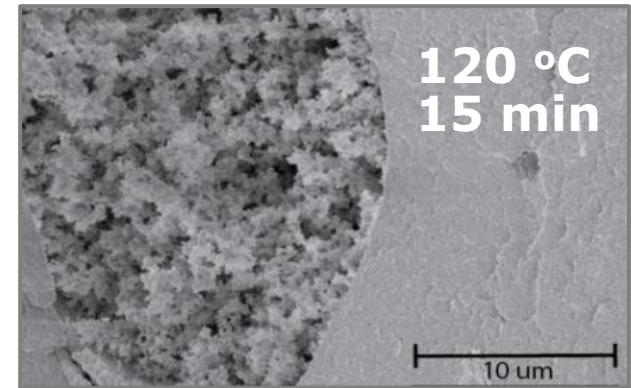
β -Elimination/acid hydrolysis



Lower
molecular
weight

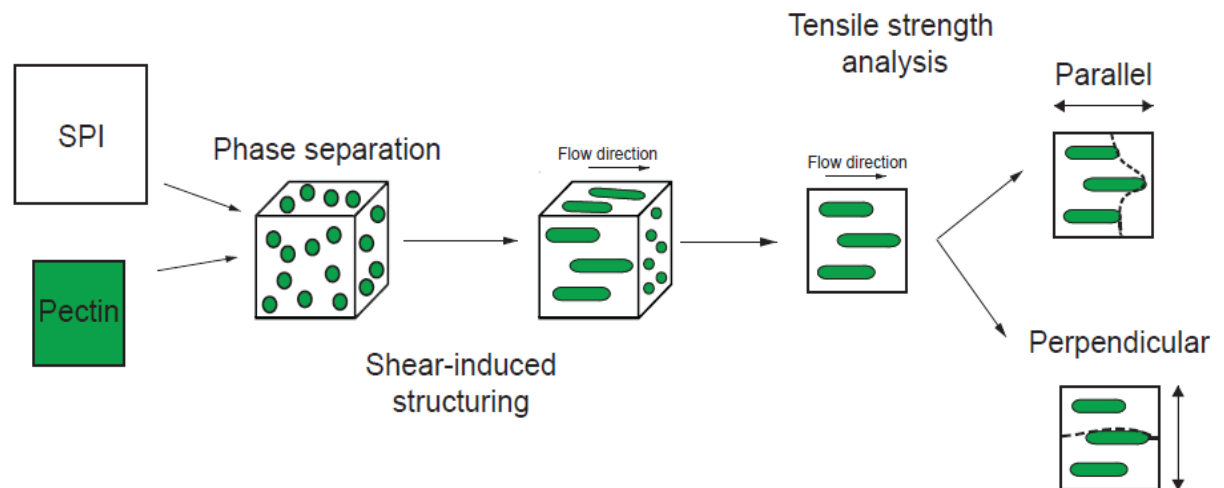
Viscosity (η_d/η_c)

Flexibility



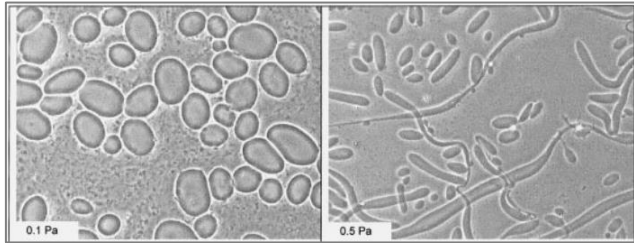
Fibrous structures for meat replacers

- Simple shear flow deformation of pectin/soy blends - fibrous structures
- Pectin is weak dispersed phase or weak adhesion between pectin and SPI → elongated droplets under simple shear flow
- Fibers appear when deforming the product by tearing originated from detachment through/along the long side of the pectin filament
- Deformation is dependent on shear 1) rate 2) time 3) temperature, hence fibrous structure formation can be tailored with these process parameters

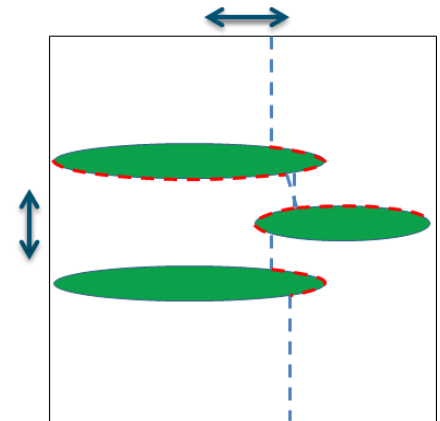


Fibrous structures from a condensed water-in-water emulsion by simple shear flow deformation

Model systems based on
(semi)diluted water-in-water
emulsions



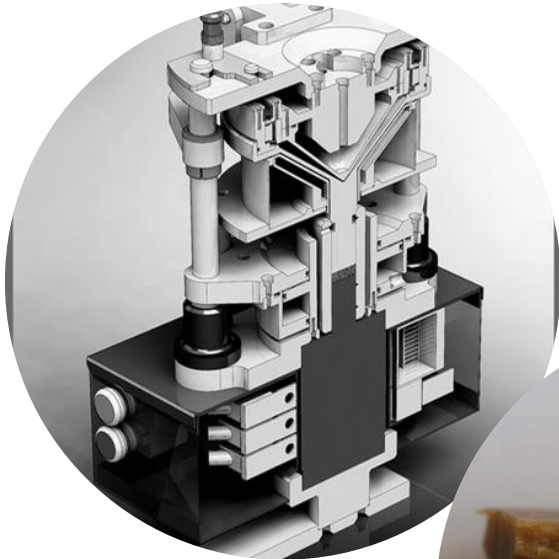
Fracture facilitating area



Fibrous structures for meat replacers

Formation of fibrous protein structures from a condensed water-in-water emulsion by simple shear flow deformation

Fibrous structures for meat replacers



Acknowledgements

Technical workshop

Jarno Gieteling

Tiny Franssen-Verheijen

Luuk Beekmans

birgit.dekkers@wur.nl

Ratio pectin/SPI

0 wt%

1.3 wt%

2.2 wt%

3.1 wt%

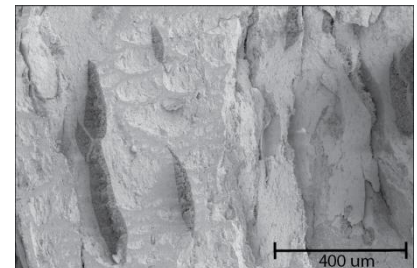
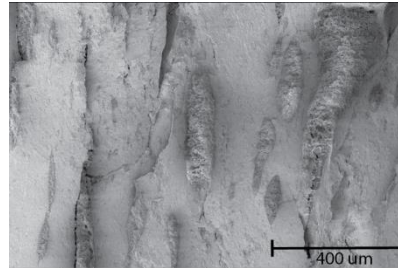
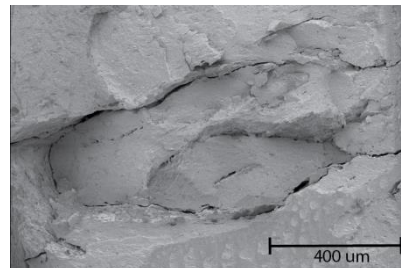
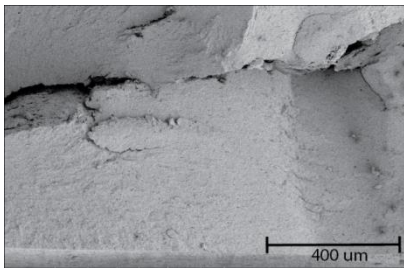
Macrostructure



Shear flow
→

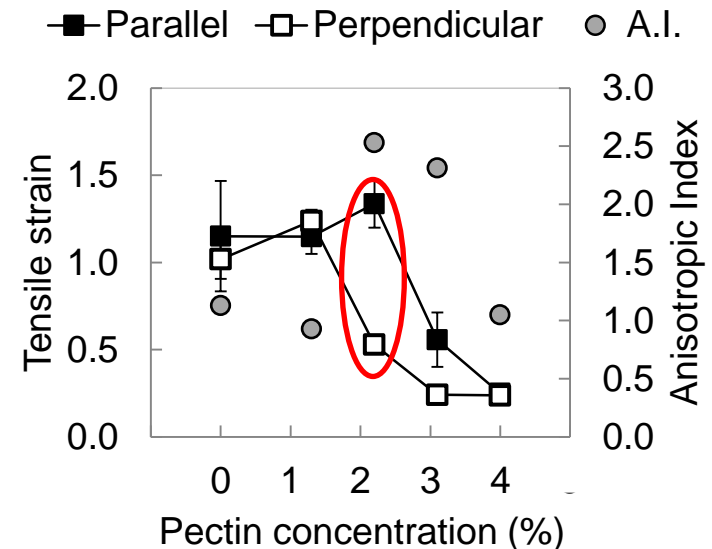
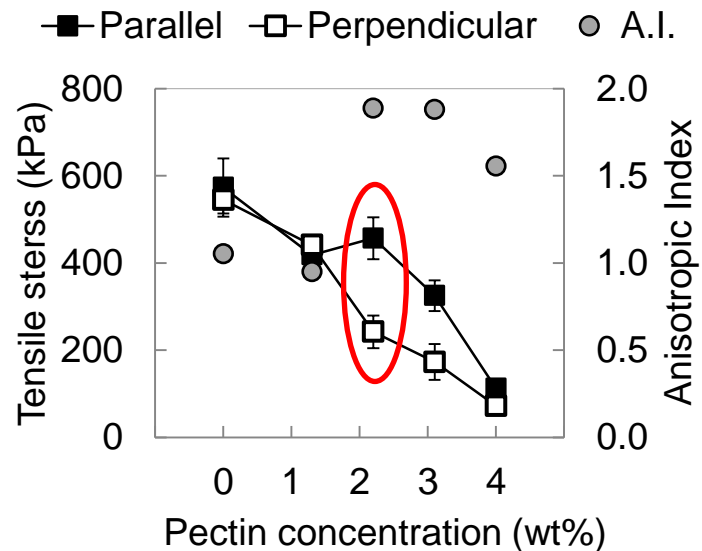
Microstructure

Shear flow
↑



Ratio pectin/SPI

Tensile strength analysis



Optimum for the ratio proteins and polysaccharides
(2.2 wt% pectin / 41.8 wt% SPI) for fibrous structure formation

Dry matter

