

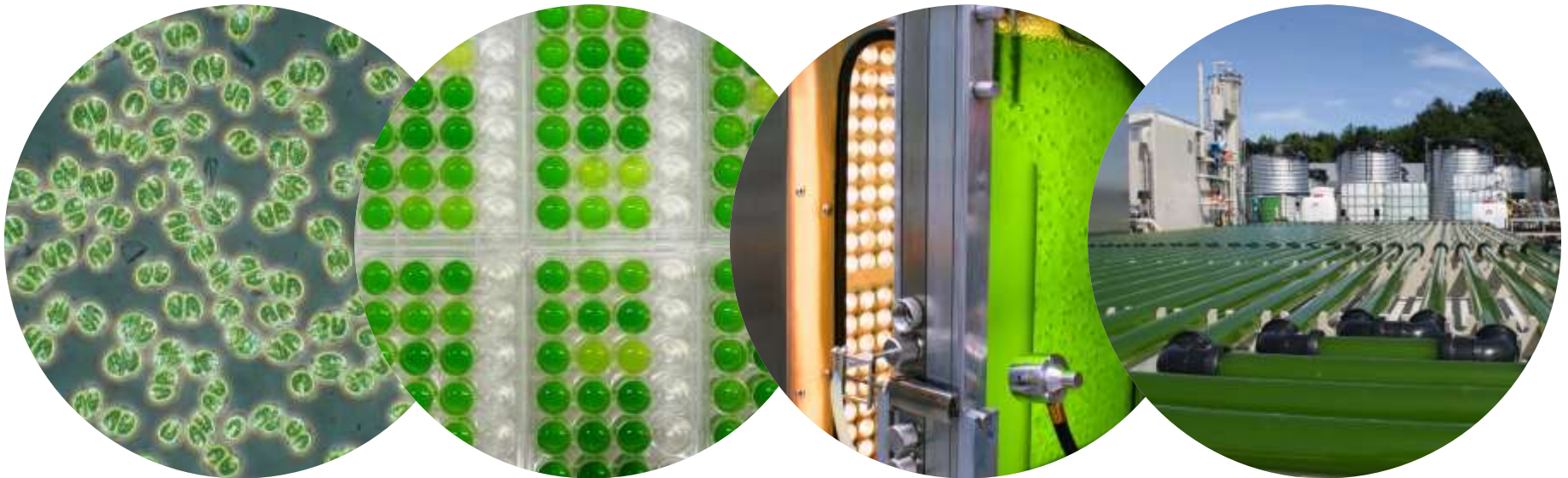
AlgaePARC

Algae Production And Research Center

Young Algaeneer symposium, 15 June 2012

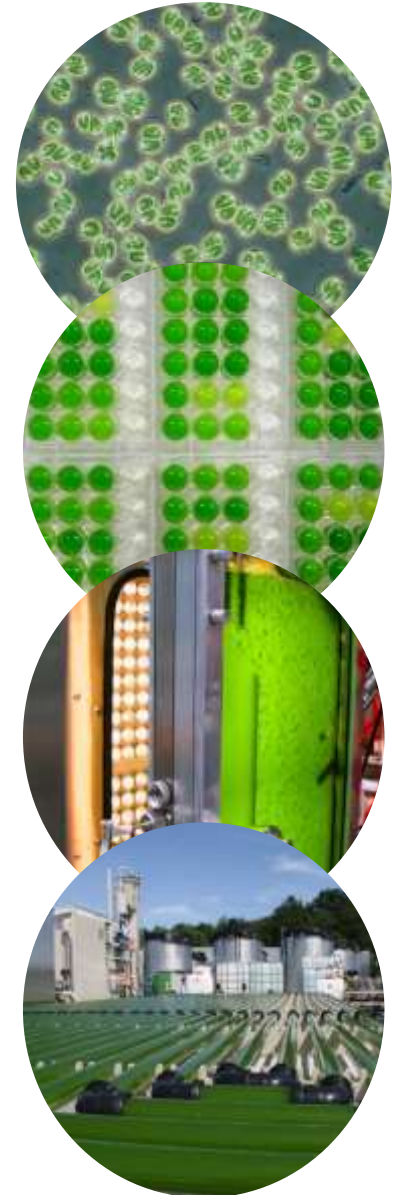
Rouke Bosma
Maria Barbosa

Dorinde Kleinegris
René Wijffels



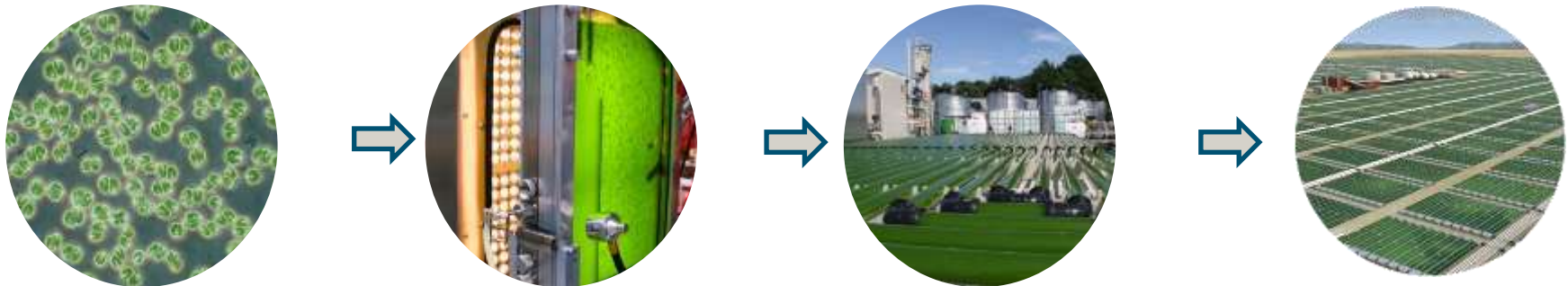
Overview presentation

- From craft to industrial Process
- How to decrease production costs
- Why AlgaePARC ?
- AlgaePARC
 - Objectives
 - Building
 - Cultivation systems
 - Funding
 - Research
 - Team
- Tours



From a craft to an industrial process...

- Current worldwide microalgal manufacturing infrastructure
~5000 tons of dry algal biomass
- High value products such as carotenoids and ω -3 fatty acids
used for food and feed ingredients.
- Total market volume is €1.25 billion
(average market price of €250/kg dry biomass)
- World production of palm oil is nearly 40 million tons, with a
market value of ~0.50 €/kg



How to decrease production costs?

- At 1 ha scale today : 10 €/kg
 - At 100 ha scale today : 4 €/kg
 - What will be possible : 0.50 €/kg
-
- Increasing photosynthetic efficiency
 - Integrating processes (free nutrients)
 - Decreasing mixing
 - Developing cheaper and less energy consuming harvesting technologies
 - Choosing locations with higher irradianations

Why AlgaePARC ?

Example, photosynthetic efficiency

- At lab scale a photosynthetic efficiency of 6% seems to be within reach

What about

- Pilot scale 10 – 100 m²
- Extended time > 1 yr

And how to design/operate even larger (1-100 ha plants) ?





MANY SCATTERED ACTIVITIES

- Different locations
- Different designs
- Different measurements
- How to compare systems?
- How to learn from this process?

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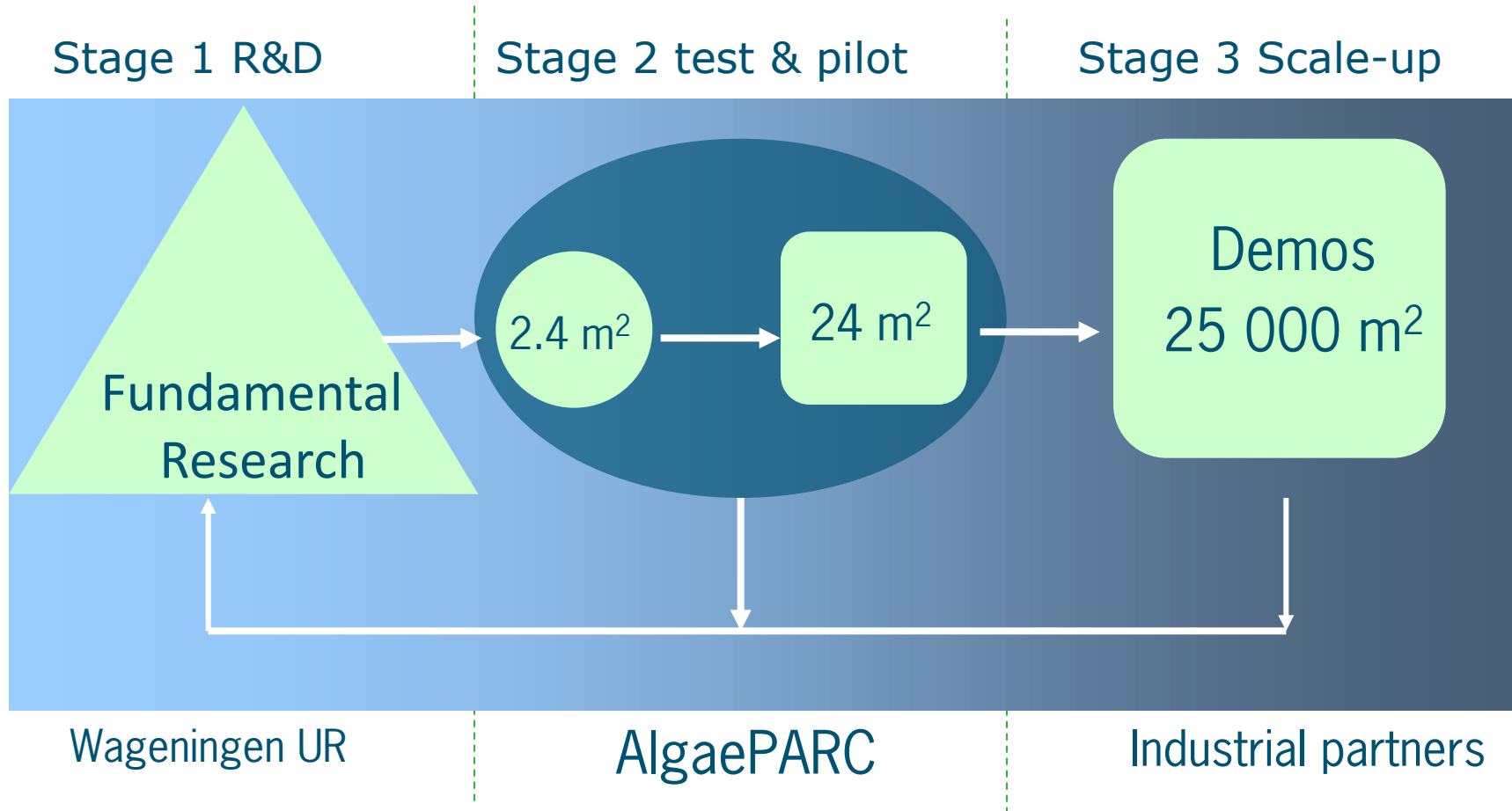
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WAGENINGENUR

For quality of life

Translate research towards applications



AlgaePARC

The main focus of AlgaePARC is to develop knowledge, technology and processes strategies to scale up microalgae facilities under industrial settings and to optimize product productivities under stress and controlled conditions outdoors.

AlgaePARC objectives

- International center of applied research
- Intermediate between basic research and applications
- Development of competitive technology (economics, sustainability)
- Acquire information for full scale plants
- Algal biomass for food, feed, chemicals and fuels



Timeline and status building

Status 1 April 2010

Available: 3.3 M€

Wanted:

Four demo photobioreactors

Three pilot photobioreactors

Still needed

- Technical specifications
- Permits
- Facilities (electricity, water, air)



Outdoors
April 2010



Indoors
April 2010

Official opening of AlgaePARC 17 June 2011

16 juni 2011 pag. 2

Wageningen onderzoekt goedkope productie

Olie krijgt concurrentie algen

BENNEKOM - De productiekosten van algen als vervanger van fossiele olie moeten in tien jaar omlaag van de huidige €4 per kilo naar €1,40.

Met dit doel voor ogen gaat het onderzoeksproject 'AlgaePAC' in binnenkortse maanden van start. Onderzoekers van Universiteit Wageningen willen bevestigen naar welke algenteeltproductie op industriële schaal. In het park zijn er nu twee reactoren geplaatst om de algenteelt te testen op grootschalige productie.

ideale reactor moet komen. De vier typen die er nu liggen, hebben alle hun voor- en nadelen. De een gebruikt te veel materialen, de andere te veel energie en de aloude opert reactor is gewoonlijk voor verontreiniging.

De komende jaren worden de door Paquet in Italië vervaardigde reactoren uitgesteld getest om een combinatie van de vier bestaande technieken te ontwikkelen, die de beste resultaten geeft. Want algen zijn veelbelovend als vervangers van fossiele olie. De

persecteur van Brandstof kan worden, zou uiteindelijk een gebied ter grootte van Portugal nodig zijn. Dit heeft evenwel niet te vruchtbare grond. Woestijn, verwoeste grond, staken en drijvende constructies op zee voldoen al

Reusdalen levert de productie van zonnepanelen ook nog eens 0,3 miljard aan schijt op en dat is veertig keer zoveel schijt als Europa jaarlijks beweert aan zonnepanelen te leveren.

- Ontwikkeling ideale reactor
- Op zee, dak of in woestijn
- Oplissing voor broeikasgas

meer van Europa ook veel minder bijdragen aan klimaatverandering.

algemene productie. De kosten
het park bedragen €1,1 m.
opgebracht door het min-
van economische zaken,
bouw en innovatie, de WU/
provincie Gelderland. De
van het onderzoek wordt

gritlagen door een cel van nu achtien bedrijf.

Dit onderzoek naar van het Nicholas Cell Wageningen is tota- 64 miljoen van 1 vervanging van 9 stoffen door een /

Microalgen als minifabriekjes



Wie willen algen
swaiken op oefenen
afslagen en grasmaai?



Production systems at AlgaePARC



Raceway pond



Horizontal tubular reactor



Flat panels



Vertical stacked tubular reactor

Systems at AlgaePARC

24 m² systems

- Long time performance (1 year)
- High level of measurement and control
- Representative productivities for full scale
- Information for design of full scale plants

2.4 m² systems

- Phase between lab and pilot
- Short term experiments
- Different strains
- Different feed stocks
- Adaptations in design and process
- If successful
 - To 24 m² scale
- If not successful
 - More experiments
 - Reject

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Main Features

Uniqueness - 4 different systems that can run in parallel

Fundamental aspects for successful operation and scale up of photobioreactors to commercial plants

Control Units: accurate online measurements and control of a wide range of metabolic and environmental parameters



Funding AlgaePARC

Facility financed by

- Ministry EL&I
- Province Gelderland
- Wageningen UR



Ministerie van Economische Zaken,
Landbouw en Innovatie

provincie
Gelderland



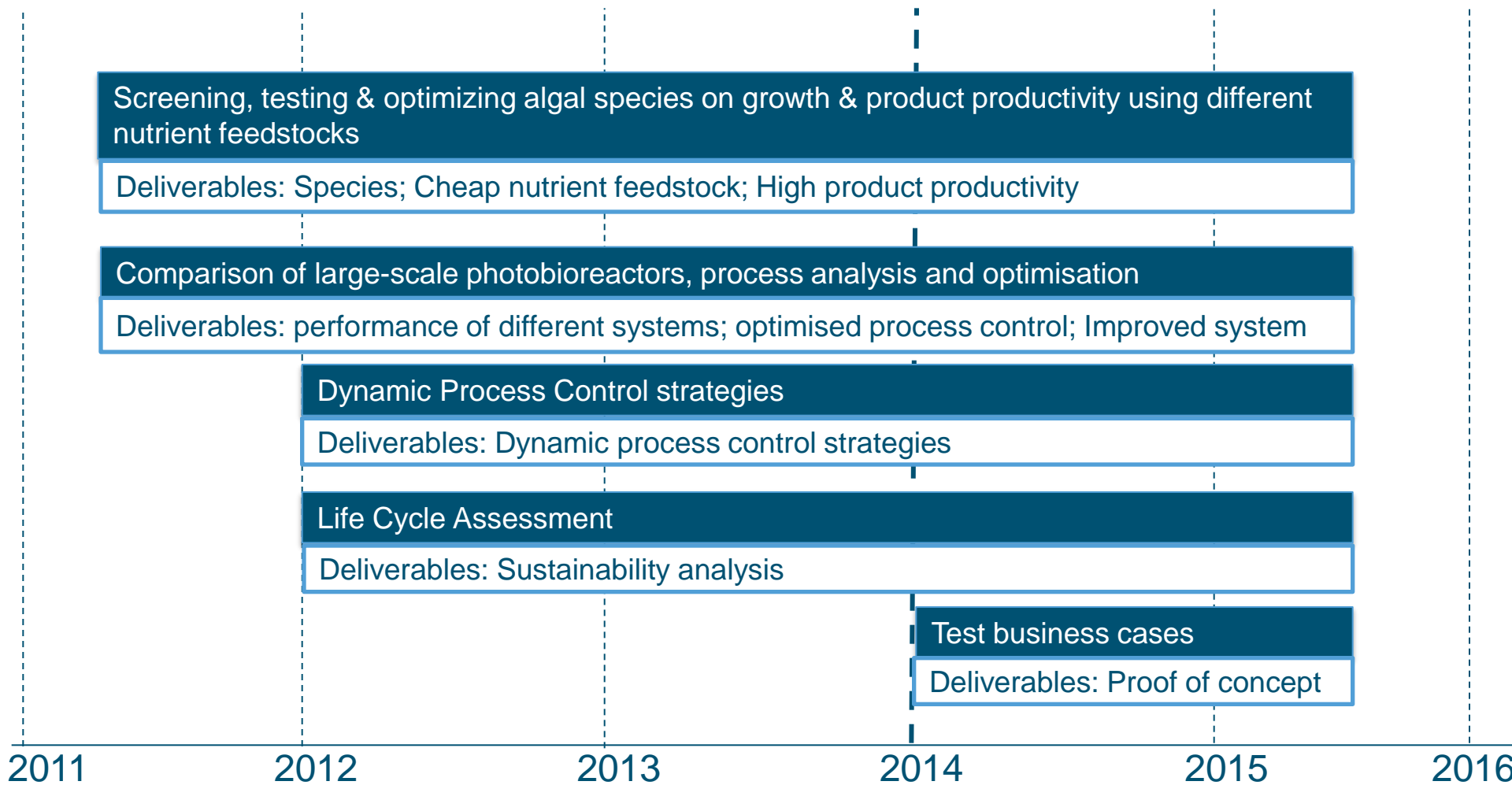
Research program financed by



BioSolar Cells



R&D activities AlgaePARC



Screening, testing & optimizing algal species on growth & lipid productivity under different feedstocks

Screening of species

- Literature research selection of 10 species (growth, nutrient requirements)
- Feedstocks literature research + partners --> availability
- Medium optimisation and feedstock testing
- Further selection of species on productivity

Optimisation in lab scale photobioreactors

- Optimisation of lipid productivity under nutrient limitation for 1 selected species

Cultivation outdoors

- testing in 2.4 m² systems
- proof of principle in 24 m² systems



PhD student
Giulia Benvenuti

Comparison of large-scale photobioreactors, process analysis and optimisation

Create base case data

- Areal and volumetric biomass and lipid productivity
- Energy balance
- Nutrient requirements
- Carbon dioxide consumption and oxygen production
- Operational costs
- Cleanability
- Culture stability (assessment of infections and algae population)
- Robustness of the system



Information for improvement of operation



PhD student
Jeroen de Vree

Dynamic Process Control strategies

Optimize productivity and decrease energy requirements by dynamic process control under changing light conditions

- Modelling and validation outdoors

Energy input

- Supply CO₂
- Remove O₂

Mixing

- Prevent sedimentation
- Distribute nutrients and light

Productivity

Optimal biomass concentration

Challenge

- Enhance transfer rates
- Process control to exploit external conditions

Life Cycle Assessment

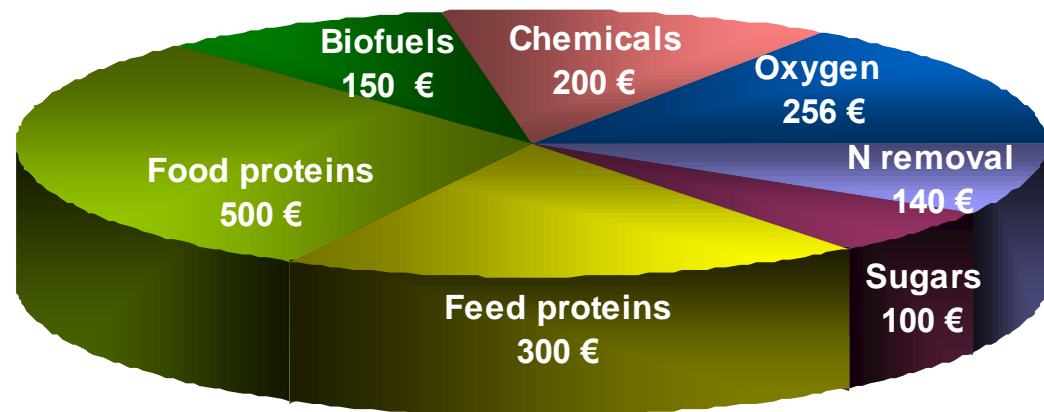
- Use life cycle assessment as tool to set design standards for sustainable, large-scale microalgal production systems.
 - Cumulative energy demand
 - Global warming potential
 - Water consumption
- Evaluate sustainable design parameters based on applicability to geographic location.



Postdoc
Laura Brentner

Next steps

- Development of demo projects
- Biorefinery
 - Mild cell disruption techniques
 - Fractionation biomass with maintainance of functionality of proteins



- Norsker et al. (2011) *Biotechnology Advances* **29**: 24-27
- Wijffels et al. (2010). *Biofuels, Bioproducts & Biorefining*, **4**: 287-295.

AlgaePARC

Algae Production And Research Center
www.algaeparc.com



You can also follow us at twitter:
@AlgaePARC

AlgaePARC TOURS

- No access to AlgaePARC facility without guidance
- Tours are divided into 8 groups
- Pictures can be made
- Start at the gate of outdoor facility

Tour guides

Rouke Bosma
Jeroen de Vree

Maria Cuaresma
Giulia Benvenuti

First tour starts at 18:00