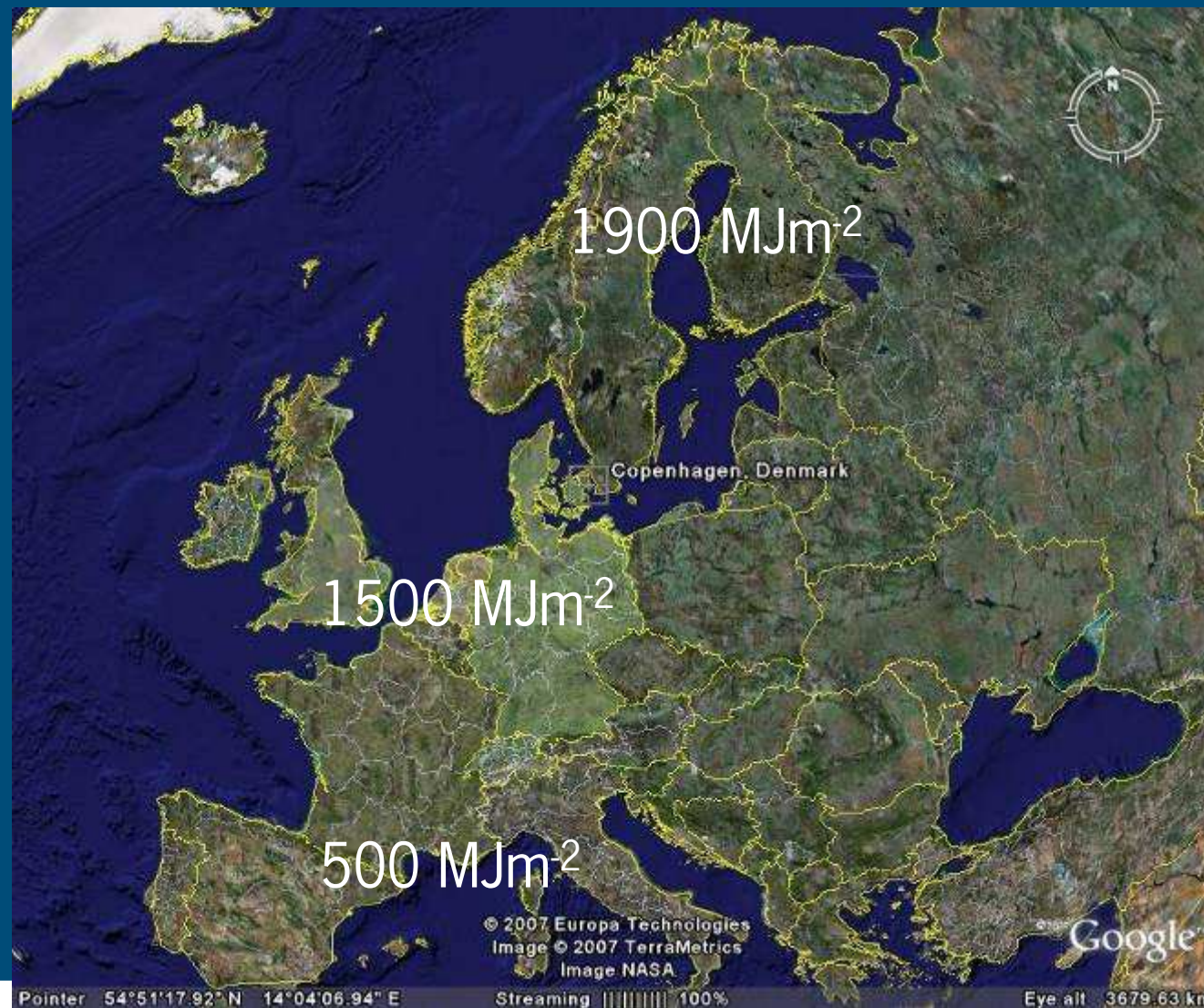


Greenhouse Horticulture: steps to an efficient use of energy

J.C. Bakker, Wageningen UR Greenhouse Horticulture, NL



Energy use in European greenhouse horticulture



Trends in Horticulture



- Increase of production scale
- Cost increase (labour and energy)
- Year round crop production
- Total control of environmental conditions

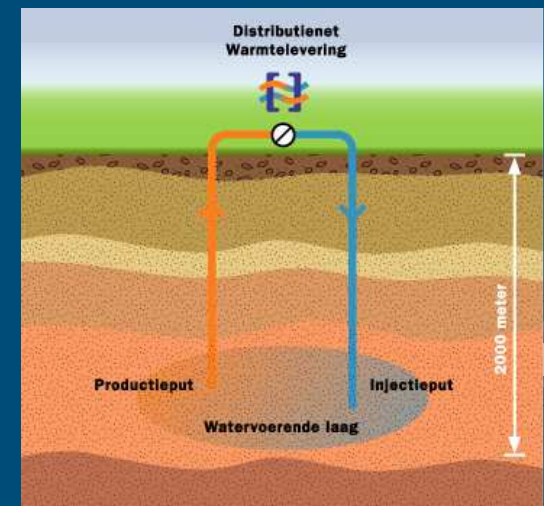
Reduction of fossil energy use

- Energy: 20-30% of production costs
- Targets Greenhouse sector in the Netherlands for 2020:
 - -48% CO₂ emission compared to 1990
 - new build greenhouses operate (almost) without fossil fuel
 - Greenhouse sector produces sustainable energy (heat and electricity)



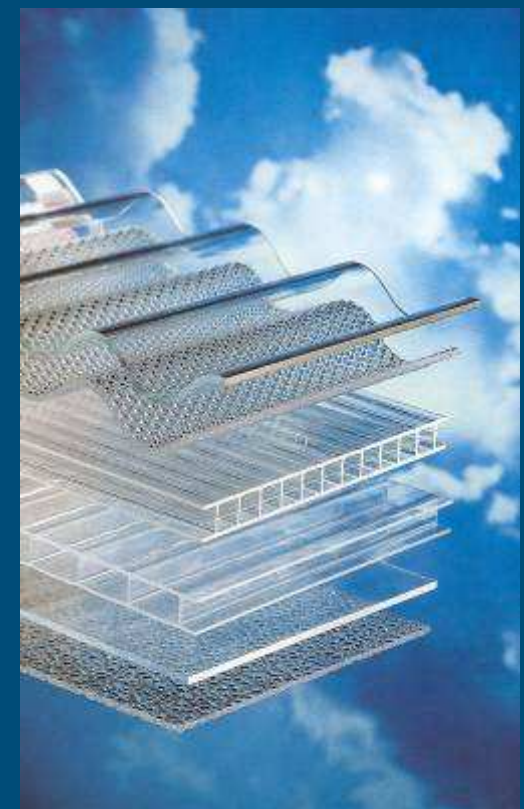
Towards energy producing/efficient greenhouse

- 1: Maximal use of solar energy
- 2: Reduction energy loss
- 3: Efficient environmental control and conversion solar energy
- 4: Storage and re-use heat
- 5: Replace fossil fuel by renewable sources



1. Maximal use of solar energy/ natural light

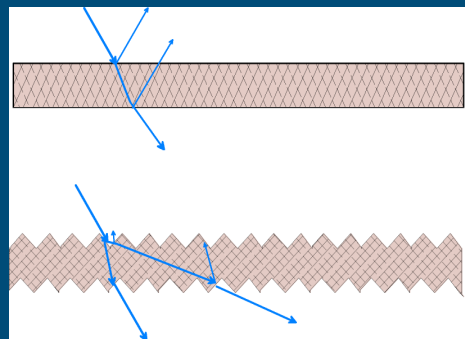
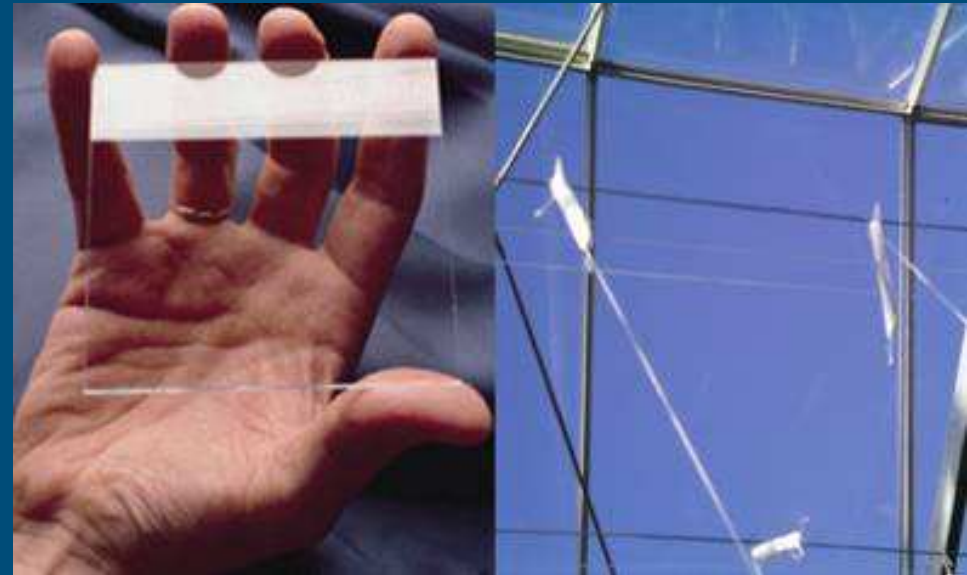
Maximal natural light: minimal construction parts and optimal transmission of the materials



1. Maximal use of solar energy/ natural light

Covering materials:

- Anti reflex coating: +6%
- Shape of the material
 - V structure: material
 - Micro V: surface
 - Principle: multiple reflection increases light transmission



2. Reduction of energy loss



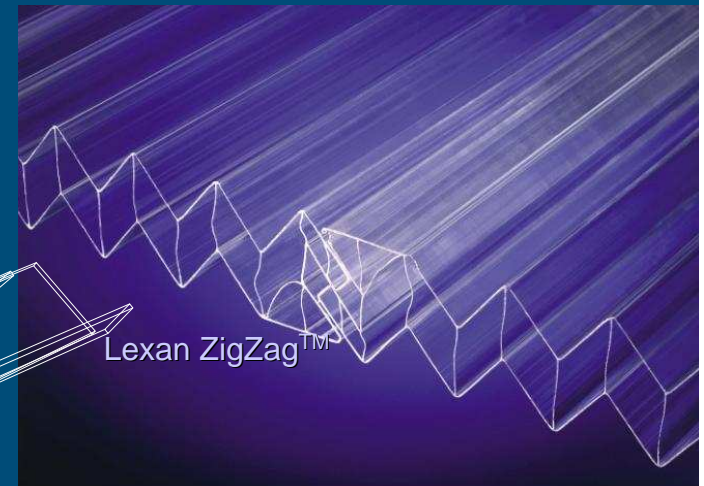
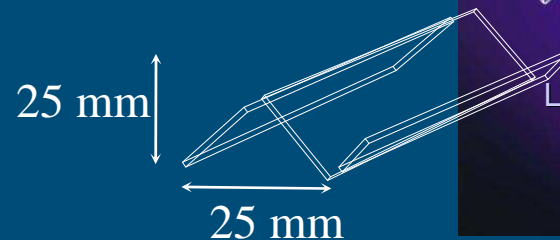
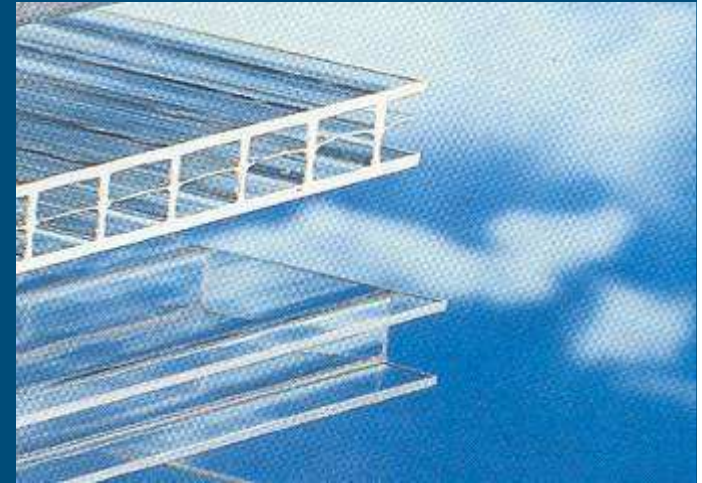
■ Screens

- Theoretical energy reduction >30%, practice: 20-25%)
- Main effects: higher humidity and less light
- Energy efficiency: + ca 20%




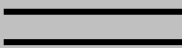
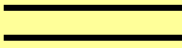
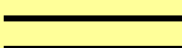


2. Reduction of energy loss

- Decreasing U value:
 - Double or triple cover
- Reduction of radiation loss:
 - Low emission coatings
- To maintain light transmission, combine with
 - Anti reflex
 - V structure



2. Reduction of energy loss



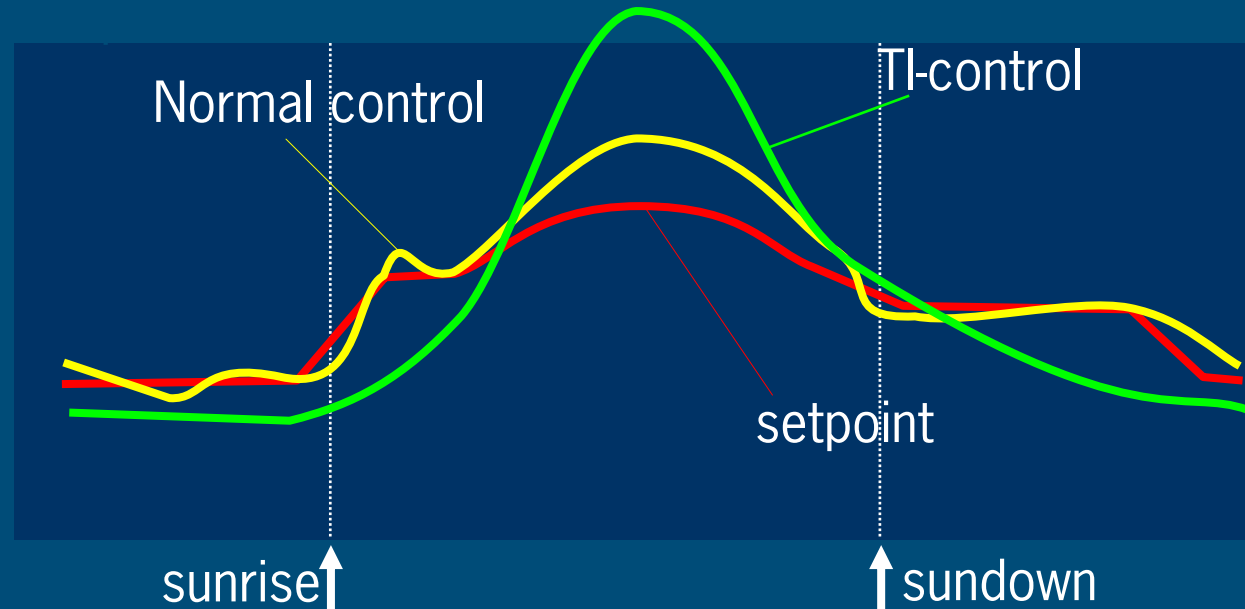
<i>Greenhouse cover</i>	<i>relative energy use m³ natural gas/m²</i>
Single glass	 100 %
Single glass + screen	 75 %
Double cover (Zigzag)	 75 %
Double + screen	 62 %
Double with low emission	 53 %
Three layer with low emission	 49 %

Source: the Solar greenhouse, G.P.A. Bot et al.

3. Efficiënt environmental control



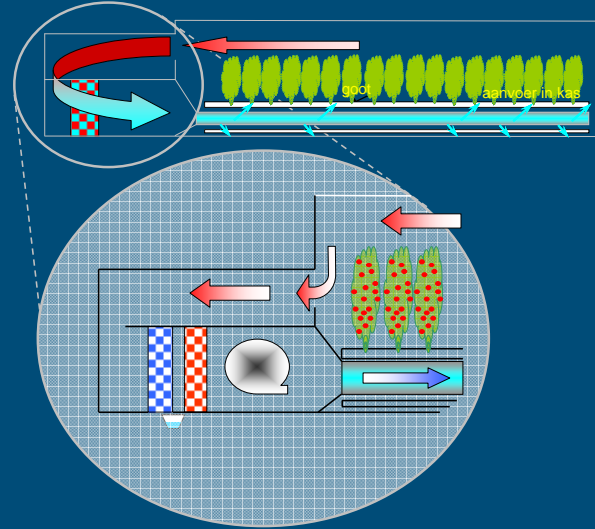
Temperature integration



Principle: crop production related to average temperature between given limits

Energy saving: lower temperature during heating
higher temperature during sunlight

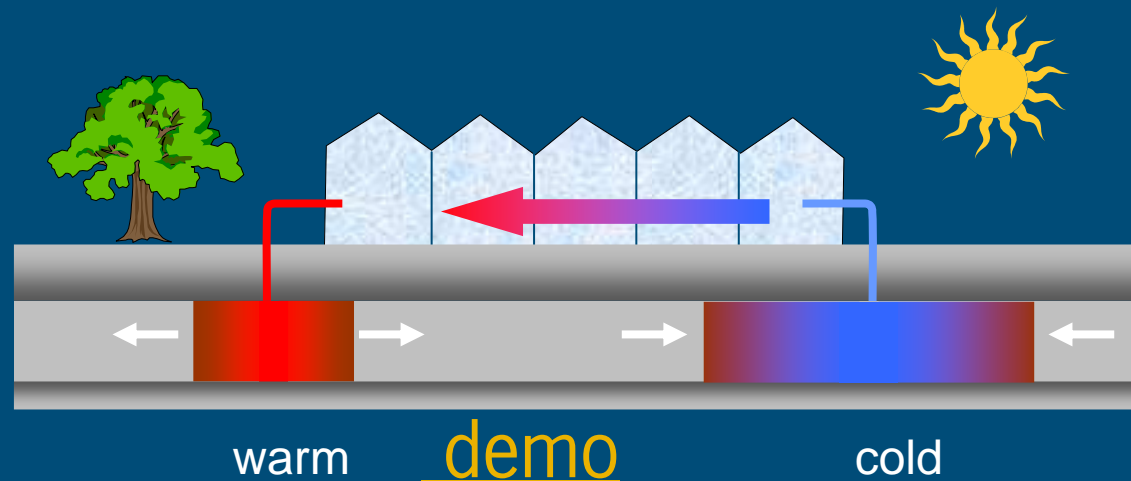
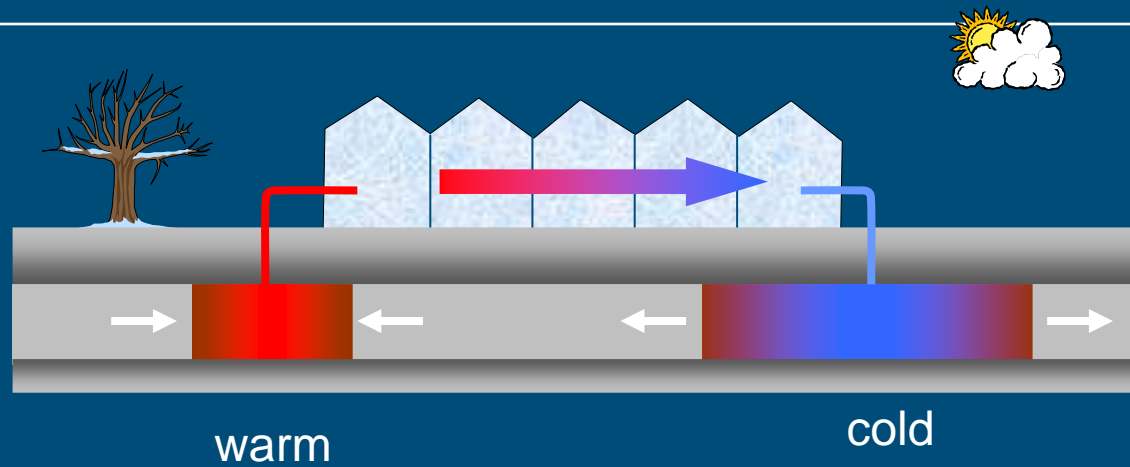
3. Efficient conversion of solar energy



Heat exchangers: hot
air to hot water



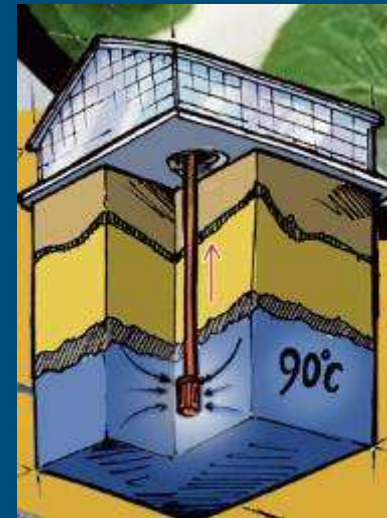
4. Storage and re-use heat



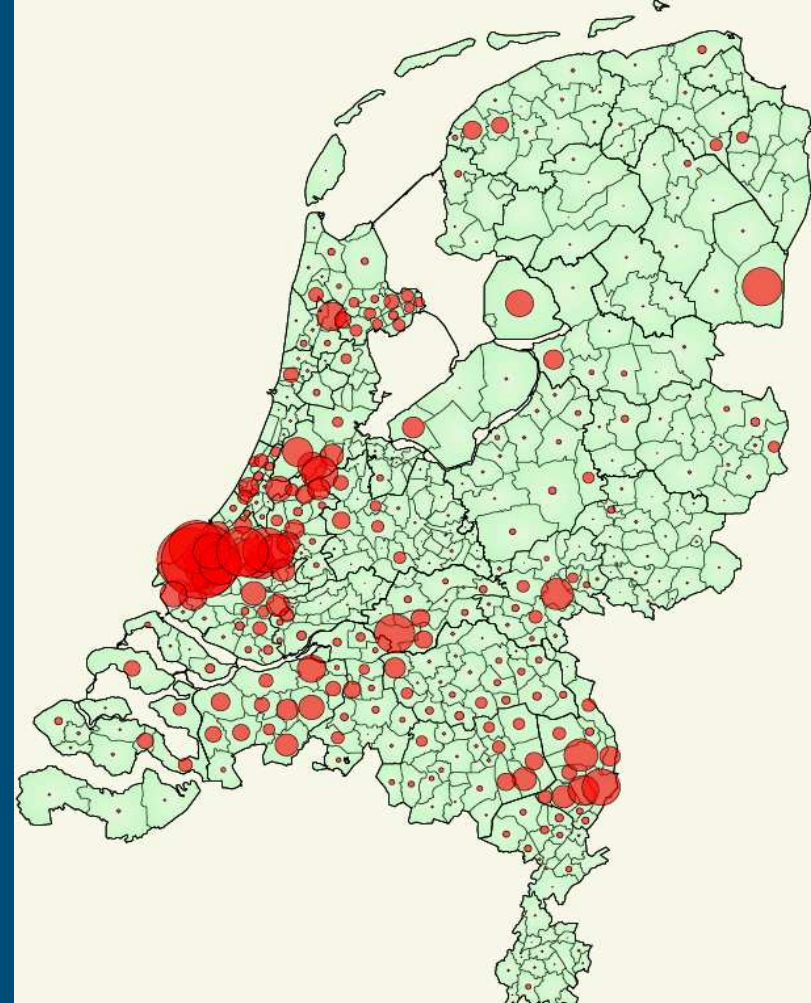
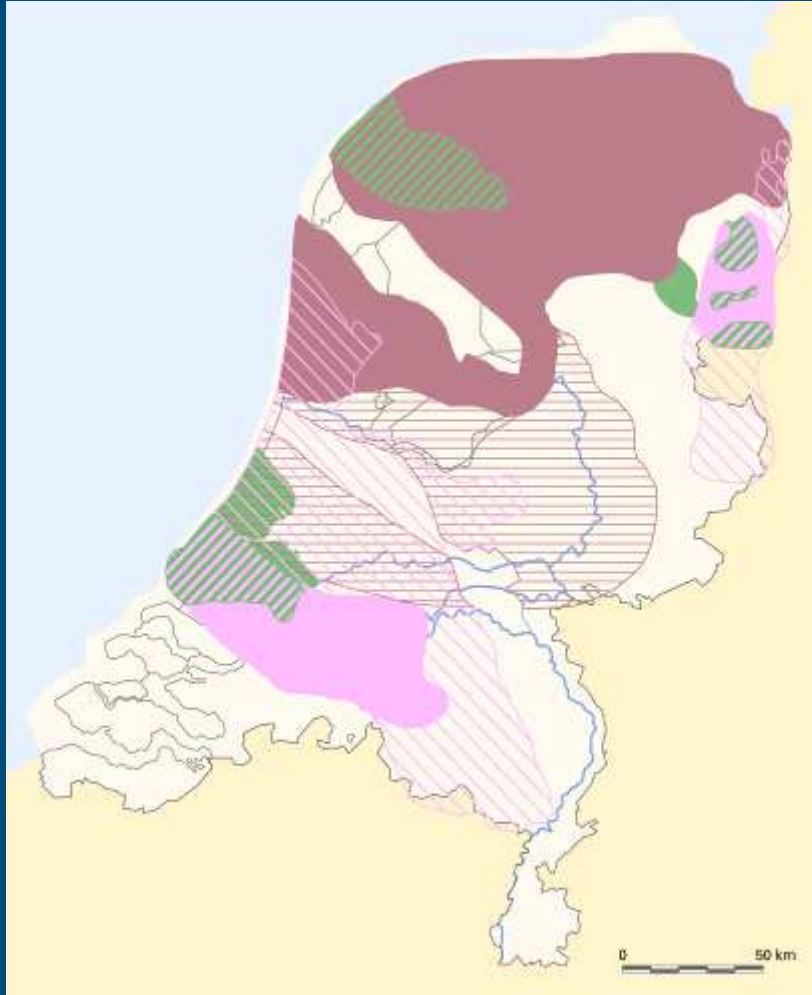
5. Replacement fossile fuel by sustainable sources

Geothermal:

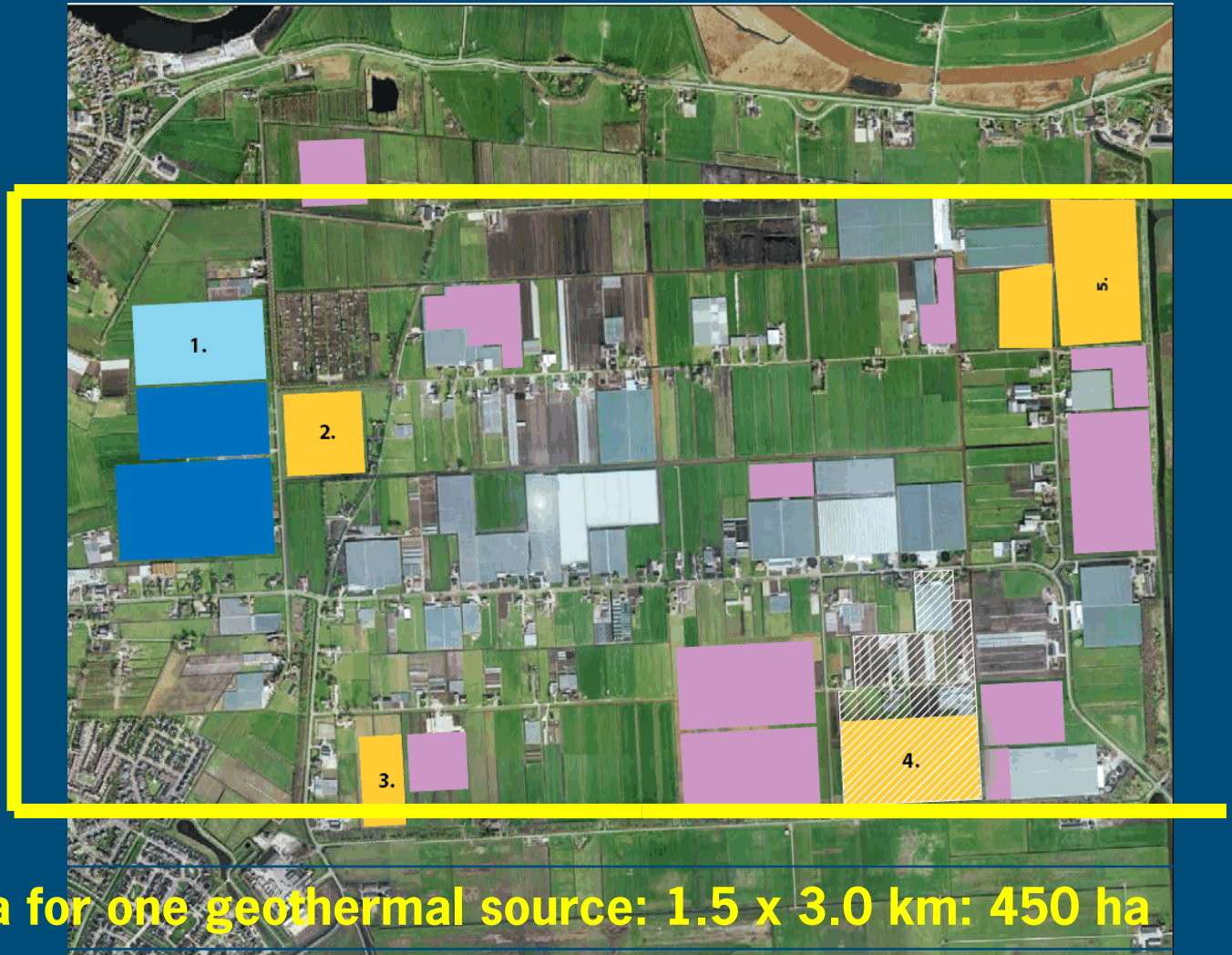
- High sustainability
- Application at area's >10 ha
- Economic feasible at gasprice $> €0.25$ per m^3



Potential area's: geothermal energy and greenhouses



Disadvantage: one geothermal source requires 450 ha



Major trend energy efficient greenhouses: Completely controlled / (semi) closed

Advantages:

- Independent control of environmental conditions
- Cooling and dehumidification
- Higher CO₂ concentration and related production increase (up to 10-20%)
- Energy saving (+30%)

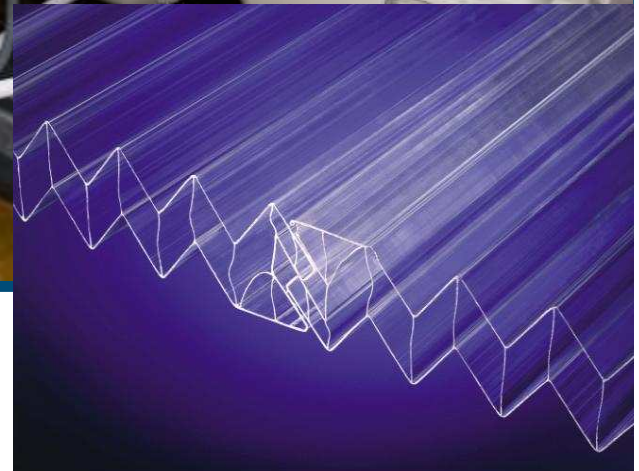


Controlled greenhouses: different systems

- Central or de-central heat exchangers
- Cooling from below or above
- With or without additional ventilation with outside air
- Forced cooling or evaporative cooling

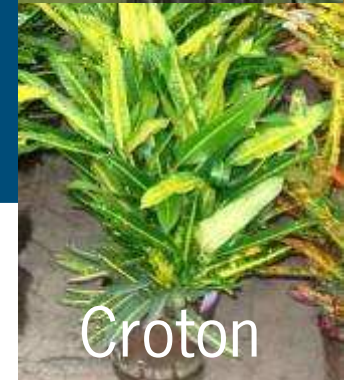


Controlled greenhouse with minimized energy loss and optimal efficiency: “The energy producing greenhouse”



Results “Energy producing greenhouse”

- Energy balance:
 - Low energy use (16m³/m²)
 - Net heat production possible
- Crop production:
 - Equal or better quality
 - Estimated production increase: 8%
- Economic feasibility
 - Pay back time still too long (14 years), for application in commercial practice higher production increase and cost reduction needed



Completely controlled / energy efficient greenhouses

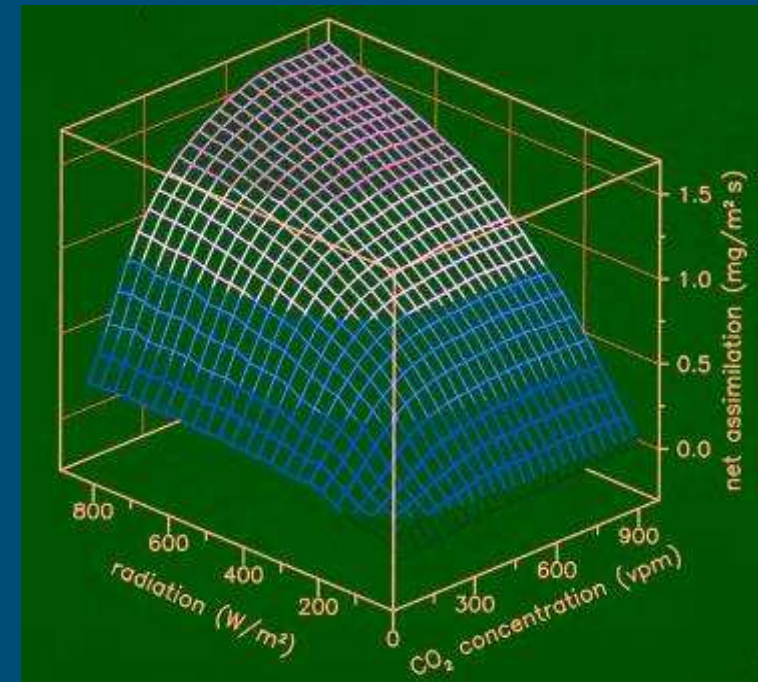
New Environmental conditions

■ Traditional:

- High radiation = high ventilation = low CO_2 and low humidity and high temperature

■ Controlled environment:

- High radiation + high CO_2 , low temperature and high humidity
- Higher air velocity inside
- Different fractions direct/ diffuse light
- PAR/NIR balance

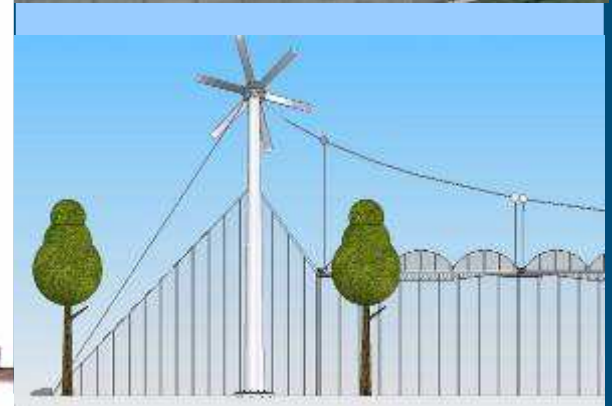
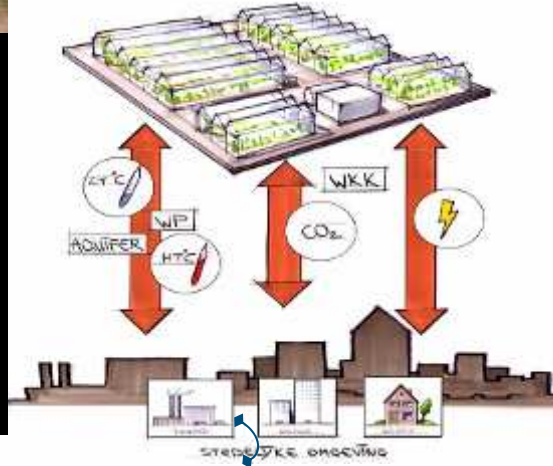
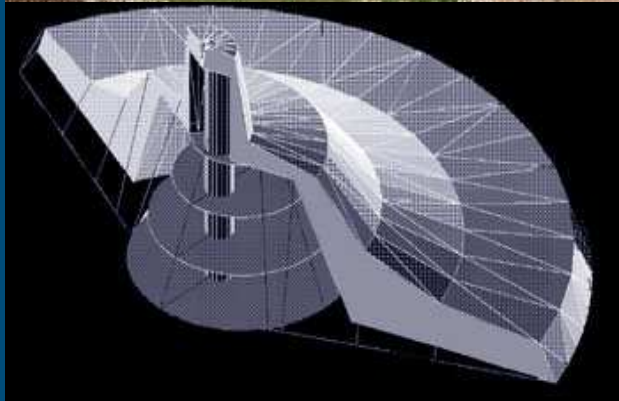


New developments

- Electricity producing greenhouse: NIR reflecting greenhouse cover:
 - Better summer conditions
 - Possibilities for electricity generation if combined with photo voltaic cells (Estimated electricity production: 16-28 kWh/m² per year)



Integral design of energy conservative greenhouses





**Requirements for implementation energy
efficient and energy producing
greenhouses**

**additional knowledge on crop response
to environmental conditions
&
technological innovations**