

# On-Line Estimation of Respiration and Fermentation Rates in Controlled Atmosphere Facilities

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## Abstract:

**This paper presents an algorithm for estimation of respiration and fermentation rates in CA-stores under normal operation, which can be used for:**

- **Monitoring the product state**
- **Control of respiration and fermentation rates**
- **Detection of anaerobic conditions**

All published estimation methods require either a steady state flow-through or a batch respiration chamber. For implementation in full-scale storage facilities the estimator must be able to handle both situations and especially the more difficult non-steady state flow-through condition. To our knowledge, the only attention for monitoring respiration rate in full-scale storage facilities is a proposal by Janssens *et al.* (1995). In this study a Kalman Filter is designed to estimate the respiration and fermentation rates recursively. The results are compared to calculated respiration and fermentation rates. The rates of respiration and fermentation estimated from the O<sub>2</sub> and CO<sub>2</sub>-balances converge to their calculated values. Experiments are currently carried out and results will come available in the oncoming months.

## INTRODUCTION

It is generally known that the respiration and fermentation rates are related to growth and decay rates of living organisms. Therefore estimation of respiration and fermentation rates has received a tremendous attention in largely different domains over the last decades. For example in wastewater treatment plants (Lukasse *et al.*, 2000), plant respirometry (Berard *et al.*, 1990) and animal respirometry (Aguilera *et al.*, 1986). In fruit storage lowering temperature and oxygen concentration reduces the respiration and fermentation rates. On-line monitoring of respiration and fermentation rates can be used for:

- On-line control of respiration and fermentation rates
- Monitoring the product state
- Detection of increased fermentation due to anaerobic conditions

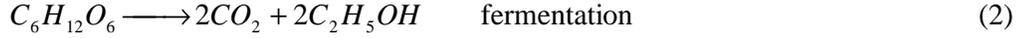
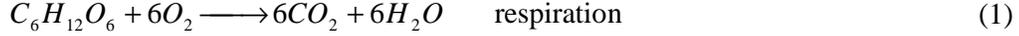
Estimation methods for respiration rates in fruits and vegetables are presented in *e.g.* Bower *et al.*, (1998) and Wareham *et al.*, (1999). To our knowledge, the only attention for monitoring respiration rate in full-scale storage facilities is a proposal by Janssens *et al.* (1995).

All published estimation methods based on O<sub>2</sub> and CO<sub>2</sub> measurements require either a steady state flow-through or a batch respiration chamber. For implementation in full-scale storage facilities the estimator must be able to handle both situations and especially the more difficult non-steady state flow-through condition. This paper focuses on the development of an algorithm for estimation of respiration and fermentation rates in a Controlled Atmosphere (CA) container that does not require a specific experimental condition. The strategy is currently being tested in a 70 dm<sup>3</sup> pilot scale facility. In a next stage the strategy is intended to be tested on a full-scale refrigerated 40-ft. high cube seagoing container. It is stressed that there's principle difference with land-based CA-storage facilities.

## THEORY

### Respiration and Fermentation

In fruits stored under low temperature and low oxygen there are two biochemical processes relevant to quality evolution that affect the O<sub>2</sub> and CO<sub>2</sub> concentrations of the storage facility. These two processes are aerobic respiration and anaerobic fermentation:



The reaction rates for respiration and fermentation ( $r_r$  and  $r_f$  respectively) depend on  $n_{O_2}$  according to the well known Michaelis Menten kinetics (Peppelenbos *et al.*, 1996), while dependence on  $n_{CO_2}$  is negligible. See figure 1 for a graphical illustration for this relation. See table 1 for the meaning of all variables in this paper.

$$r_r = r_{r,\max} \frac{n_{O_2}}{k_r + n_{O_2}} \quad \text{and} \quad r_f = r_{f,\max} \frac{k_f}{k_f + n_{O_2}} \quad (3)$$

### On Line Estimation

The main challenge in *recursive* on-line parameter estimation in general is to minimise the trade-off at each sampling instant  $k$  between the available estimates based on measurements acquired up to time  $k-1$ , and the new measurements acquired at time  $k$ . A powerful, and commonly used, tool for optimising this trade-off is the so-called Kalman filter (see e.g. Young, 1984). At each sampling instant  $k$  the Kalman filter updates the estimated parameter vector in a way that the trade-off is optimal.

## METHODS

An estimation procedure is accomplished for recursive estimation of  $r_r$  and  $r_f$ . There are two important gas balances over a perfectly mixed container (eqns. 4-5).

$$\frac{dn_{O_2}}{dt} = \frac{F_{in}}{V_{air}} \cdot n_{O_2,in} - \frac{F_{out}}{V_{air}} \cdot n_{O_2} - r_r + \frac{F_l}{V_{air}} \cdot (n_{O_2,amb} - n_{O_2}) \quad (4)$$

$$\frac{dn_{CO_2}}{dt} = \frac{F_{in}}{V_{air}} \cdot n_{CO_2,in} - \frac{F_{out}}{V_{air}} \cdot n_{CO_2} + r_r + r_f + \frac{F_l}{V_{air}} \cdot (n_{CO_2,amb} - n_{CO_2}) \quad (5)$$

with:

$$F_{out} = F_{in} + V_{air} \cdot r_f \cdot V_m \quad (6)$$

First, the theoretical recursive identifiability is investigated by using the concept of observability (Kwakernaak *et al.*, 1972). Secondly the Kalman Filter is designed and tuned. The performance of the Kalman Filter has been compared by first generating data by simulating the  $n_{O_2}$ - and  $n_{CO_2}$ -balances using the Michaelis Menten kinetic models (eqns. 3-6) and subsequently applying the Kalman Filter to the simulated data.

## RESULTS AND DISCUSSION

From the observability test it occurred that it is theoretically possible to identify  $r_r$  and  $r_f$  recursively from  $n_{O_2}$  and  $n_{CO_2}$  measurements provided that  $F_l=0$  or known. The with KF estimated  $r_r$  and  $r_f$  can hardly be distinguished from the simulated  $r_r$  and  $r_f$ . The results of the simulation do not take any leakage into account ( $F_l=0$  in eqns 4-5). Unknown leakage of ambient air into the container gives an offset in the estimation of the respiration and fermentation rate.

## CONCLUSIONS

In simulation it is possible to estimate the rates of respiration and fermentation recursively from the O<sub>2</sub> and CO<sub>2</sub>-balances, resulting in unbiased estimates. Nevertheless, it is impossible to identify oxygen uptake, CO<sub>2</sub> production and leak rate from gas

concentration measurements only. The practical interpretation is that if leakage is unknown and significant, the estimates of O<sub>2</sub>-uptake and CO<sub>2</sub>-production contain significant offset.

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### Tables

Table 1. list of symbols

Symbol	Description	Unit
$F_{in}$	flow gas in	m <sup>3</sup> /h
$F_{out}$	flow gas out	m <sup>3</sup> /h
$F_l$	flow leakage	m <sup>3</sup> /h
$V_{air}$	air volume in container	m <sup>3</sup>
$V_m$	molair volume gas	m <sup>3</sup> /mole
$n_x$	molar concentration of component x	mole/m <sup>3</sup>
$n_{x,in}$	molar concentration of component x in influent flow	mole/m <sup>3</sup>
$n_{x,amb}$	ambient molar concentration of component x	mole/m <sup>3</sup>
$r_r$	respiration rate (O <sub>2</sub> -uptake)	mole O <sub>2</sub> /m <sup>3</sup> air.h
$r_f$	fermentation rate	mole CO <sub>2</sub> /m <sup>3</sup> air.h
$r_{r,max}$	maximal respiration rate	mole O <sub>2</sub> /m <sup>3</sup> air.h
$r_{f,max}$	maximal fermentation rate	mole CO <sub>2</sub> /m <sup>3</sup> air.h
$k_r$	Michaelis Menten constant respiration	mole/m <sup>3</sup>
$k_f$	Michaelis Menten constant fermentation	mole/m <sup>3</sup>

## Figures

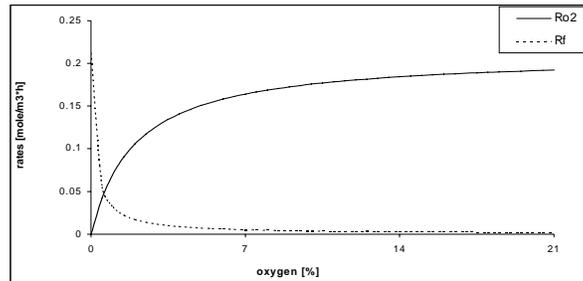


Fig. 1. Respiration and fermentation rate in relation to the oxygen concentration (Peppelenbos et al., 1996).

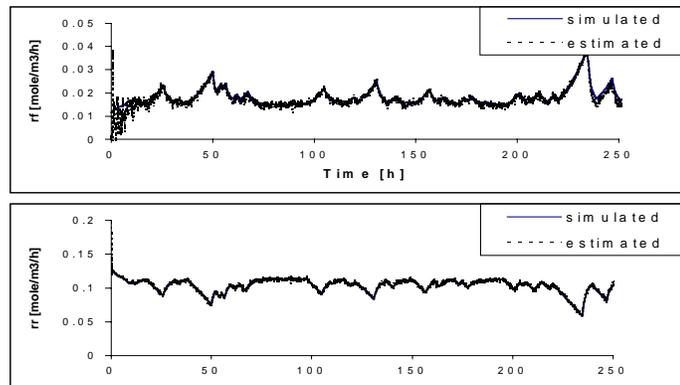


Fig. 2. Simulated and estimated  $r_r$  and  $r_f$ .